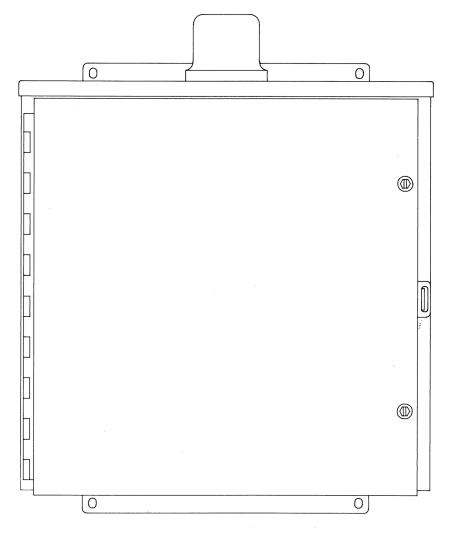


# **MYERS**<sup>®</sup>



# MODEL CNC-600-43DW (60 HP, 460V, 3 PH)

# **CNC CONTROL PANELS**

# **INSTALLATION AND SERVICE MANUAL**

For Duplex 460V, 3 Phase.

NOTE! To the installer: Please make sure you provide this manual to the owner of the equipment or to the responsible party who maintains the system.

## LOCATION AND MOUNTING

#### **INDOOR USE**

Locate the control box in a convenient location, preferably close to the pump installation. The box may be secured to a wall or other stable vertical support by use of the four mounting holes located in the mounting feet on the top and bottom of the box.

The box should be mounted approximately 5 feet from the floor to the circuit breaker handle. Care should be taken to avoid mounting the control box under sweating pipes, faucets or other damp locations.

#### **OUTDOOR USE**

The control box may be mounted at the location of the pump and basin or may be mounted in a remote location. The box should be secured to a stable vertical support which in turn should be secured to a concrete basin or footer. The box could also be mounted to the side of the house or other stationary support if available within a reasonable distance. When selecting a location, you should consider the visibility of the alarm light.

The box may be secured by the use of four mounting holes located in the mounting feet on the top and bottom of the box. The box should be mounted approximately 5 feet from the ground to the circuit breaker handle.

## **POWER SUPPLY**

#### **WARNING:**

Do not attempt to wire this control box unless you have a good working knowledge of electricity and are familiar with state and local codes. If you are in doubt about anything, contact an electrician.

Do not attempt to operate this unit on any other voltage or power distribution other than for which it was originally designed (check nameplate). Failure to comply with this will result in the immediate cancellation of all warranties and claims.

It is advisable to put the panel on its own circuit using a circuit breaker adequately sized to protect the pump(s). Check state and local codes for the correct wire size and circuit protection to use. The wire should be sized large enough to handle the full load current of the pump(s) you are operating and any voltage drop that might occur due to long service runs.

Run power supply lines to the control box and secure (knockouts are not supplied in this box).

Select a convenient location on the bottom to enter the box with the power supply. Cut a hole with a chassis punch; caution should be taken not to get metal chips in the components while cutting hole. After the hole is cut, any metal particles must be removed from box. Failure to do so may result in premature component failure.

Connect incoming power to the terminal blocks labeled L1, L2, L3, and all necessary ground wires to the ground lug at the bottom of the box. The ground lug should be fastened to a good driven earth ground by one of the methods described in the National Electric Code.

#### **CALIFORNIA PROPOSITION 65 WARNING:**

▲ WARNING This product and related accessories contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

# CONNECTING PUMP(S) AND FLOATS TO CONTROL BOX

Run the cords from the pump(s) to the bottom of the control box by means of one of the methods described in your pump or basin installation instructions. A hole must be cut into the control box (use the same procedure as that described for incoming power supply lines).

**POWER CORD:** Connect red, white and black wires to terminals marked M1, M2 and M3. Fasten green wire to ground lug.

**CONTROL CORD:** Connect the black and white wires (motor heat sensor), and the red and orange wires (seal leak probe) to the appropriate terminal blocks. (See wiring diagram for correct terminal numbers.) Fasten green wire to ground lug.

**FLOAT CORDS:** See basin instructions for the proper depth at which to set the floats. Strip the float cord wires  $\frac{3}{8}$ , twist strands together, and connect black and white wires to terminal strip in the control box. (See wiring diagram for proper terminal connections.)

## **OPERATING PUMPS**

- 1. Make sure that all wires are inside the control box and not in a position to be pinched or shorted when the door is closed.
- 2. Turn on power to the control box.
- Turn hand-off-auto switches to the HAND position.
   The pumps should start and the pump run lights should come on. (On Duplex panels, this should be done for both pumps.)
- 4. The alarm light should activate when the alarm test switch is used.
- 5. To put into service, put the hand-off-auto switch in the AUTO position. (On Duplex panels, this should be done for both pumps.) See basin instructions.
- 6. If unit does not operate as described, see troubleshooting chart.
- **NOTE:** Addition of electrical components and circuitry to this unit is expressly forbidden unless written factory authorization is obtained. Failure to do so will result in warranty cancellation.

# **ROTATION OF THREE PHASE PUMPS**

#### **IMPORTANT:**

Rotation of three phase pumps must be established by one of the two methods described below.

#### **CAUTION:**

Keep hands and feet clear of impeller when checking rotation. Be sure to disconnect power to the control box while handling pumps. Make sure pump is wired and readied for rotation test before the control box is energized.

 Before positioning pump in basin, run wires to control box. Lay the pump unit on its side and secure so that the starting torque of the motor will not cause the pump to roll. Energize the pump by turning the circuit breaker on and the hand-off-auto to HAND. The rotation should be counterclockwise as observed facing the bottom of the pump.

- If you do not get the proper rotation, disconnect the power to the control box and change the position of any two of the black motor leads in the terminal blocks.
- 2. Install the pump in the basin and run in some water so the pump can operate. Energize the pump by turning the circuit breaker on and the hand-offauto switch to HAND. Let the pump pull the water down in the basin, and when the water reaches the bottom of the pump the rotation of the water can be observed. The water should rotate in a clockwise direction if the pump rotation is correct.
  - If you do not get the proper rotation, disconnect the power to the control box and change the position of any two of the black motor leads in the terminal blocks.

## **CHECKING PUMP CURRENT DRAW**

- 1. Use an amprobe to check the amperage of the pump.
- 2. Turn the hand-off-auto switch to the HAND position and compare the amperage reading to the values shown on the chart. (See page 8.)
- 3. If you get a reading of 0, make sure there is voltage to the motor leads. Push the overload reset button on the overload relay in the control panel. If you still do not get a reading, either the motor has failed or there might be a wiring problem between the control panel and pump (improper connection in the junction box).

# CHECKING PUMP AND FLOAT RESISTANCE

TO CHECK PUMP OR FLOAT, DISCONNECT INCOMING POWER AND REMOVE WIRES FROM THE TERMINAL BLOCK AND WITH AN OHMMETER CHECK THE MEASUREMENTS PER CHART. (pg. 7)

CORD MEASURED	ITEM MEASURED	CORRECT READING	OHMMETER SETTING	IF YOU GET ANY OTHER READING CHECK FOR THE FOLLOWING	
Power Cord	Motor Winding (Any Leg)	(See Chart)	Rx1	Damaged winding or cord	
Power Cord	Ground to Motor Windings (Green to Red, Black or White)	Infinity to 200	R x 100K	Damaged winding or cord moisture in motor	
Control Cord	Overload Contacts (Black to White)	0	Rx1	Overload tripped, failed, or damaged	
Control Cord	Ground to Seal Probe (Green to Red or Orange)	Infinity to 200	R x 100K	Water in seal chamber or damaged cord	
Control Cord	Ground to Overload Contacts (Green to Black or White)	Infinity to 200	R x 100K	Overload has failed or is wet	
Float Cord	Ground to Float Contacts (Green to Black or White)	Infinity to 200	R x 100K	Water in float or damaged cord	
Float Cord	Float Contacts (Black to White)	0–Float On Infinity–Float Off	Rx1	Switch has failed or damaged cord	

**NOTE:** Readings may vary slightly depending on length of wire running to the motor and the accuracy of the measuring instrument.

## TESTING COMPONENTS IN CONTROL BOX

**WARNING:** To prevent electrical shock, disconnect power entering the control box and turn the circuit breaker in the control box to the OFF position.

#### CONTACTOR:

- Physically examine the contactor for badly burnt or sticking contacts. The contactor arm should move in and out freely.
- 2. Remove the wires on the coil to the contactor and measure the resistance. Zero the ohmmeter, and on the R x 1 scale you should read approximately 138 ohms (1–3 HP pumps), approximately 75 ohms (5–7½ HP pumps), approximately 75 ohms (10–15 HP pumps 460 VAC), approximately 23 ohms (10–15 HP pumps 208/230 VAC.
- 3. Often a burnt coil can be spotted by merely looking to see if it is badly discolored or has a dark burnt spot on it.

#### **OVERLOAD BLOCK:**

- Remove the wires from the terminals on the side of the overload block.
- 2. With an ohmmeter on the R x 1 scale, touch the two terminals. You should get a reading of 0. If you do not get this reading, push the large black reset button on the front of the overload block.

#### **OVERLOAD HEATER:**

 Remove the heater from the overload block and examine it for physical damage. A slight discoloration is normal, but if it is melted or warped it should be replaced.

#### **FUSES:**

- 1. Pull the fuse out of the fuse block and check for continuity with an ohmmeter.
- 2. With the ohmmeter on the R x 1 scale, you should get a reading of 0. If you do not, replace it with the same type and rating that is shown on the decal located next to the fuse block.

#### **OVERRIDE RELAY: (DUPLEX PANELS ONLY)**

- 1. Physically examine the relay for burnt or stuck contacts and for a burnt or discolored coil.
- Remove the relay from the socket and with an ohmmeter or R x 1000 scale, you should read approximately 7.68 ohms on pins 13 and 14.
   Often a burnt coil can be spotted by merely looking to see if it is badly discolored or has a dark burnt spot on it.

#### **ALARM LIGHT:**

- 1. The light should activate when the alarm test switch is used; if not, replace the light bulb.
- 2. If light still does not work, replace flasher unit.

#### **ALTERNATOR RELAY: (DUPLEX PANELS ONLY)**

- 1. When power is on and the relay is functioning properly, one of the two lights on top of the relay should be on.
- 2. With circuit breaker turned off, remove relay from socket. With an ohmmeter on the R x 1000 scale, touch the alternator coil terminals. The black lead

- should be on pin 3, and the red lead should be on pin 5. You should have a reading of approximately 920–1020 ohms.
- 3. If alternator shows physical damage or does not test properly, replace it.

#### TRANSFORMER:

#### **208 VOLT**

- 1. Remove the wires from the primary side (H3-H4) and also from the secondary side (X2-XF-X1).
- 2. With an ohmmeter on the R x 1 scale, touch terminals H3 and H4 (primary). You should get a reading of approximately 12–16 ohms for 100 VA and 3.5–6.0 ohms for 200 VA transformers.
- 3. With an ohmmeter on the R x 1 scale, touch terminals X1 and X1 (secondary). You should get a reading of approximately 2.5–4.0 ohms for 100 VA transformers, .9–1.6 ohms for 150 VA transformers, and less than 1 ohm for 200 VA transformers.
- 4. With an ohmmeter on the R x 1 scale, touch terminals XF and X1. You should get a reading of 0. If you do not, replace the fuse.

#### 230 VOLT

- 1. Remove the wires from the primary side (H2-H4) and also from the secondary side (X2-XF-X1).
- 2. With an ohmmeter on the R x 1 scale, touch terminals H2 and H4 (primary). You should get a reading of approximately 11–16 for 100 VA transformers, 4.5–7.0 ohms for 150 VA transformers, and 4.0–6.0 ohms for 200 VA transformers.
- 3. With an ohmmeter on the R x 1 scale, touch terminals X2 and X1 (secondary). You should get a reading of approximately 2.5–4.0 ohms for 100 VA transformers, .9–1.6 ohms for 150 VA transformers, and less than 1 ohm for 200 VA transformers.
- 4. With an ohmmeter on the R x 1 scale, touch terminals XF and X1. You should get a reading of 0. If you do not, replace the fuse.

#### **460 VOLT**

- 1. Remove the wires from the primary side (H1-H4) and also from the secondary side (X2-XF-X1).
- 2. With an ohmmeter on the R x 1 scale, touch terminals H1 and H4 (primary). You should get a reading of approximately 39–53 ohms for 100 VA transformers, 16–23 ohms for 150 VA transformers, and 14–20 ohms for 200 VA transformers.
- 3. With an ohmmeter on the R x 1 scale, touch terminals X2 and X1 (secondary). You should get a reading of approximately 2.5–4.0 ohms for 100 VA transformers, .9–1.6 ohms for 150 VA transformers, and less than 1 ohm for 200 VA transformers.
- 4. With an ohmmeter on the R x 1 scale, touch terminals XF and X1. You should get a reading of 0. If you do not, replace the fuse.

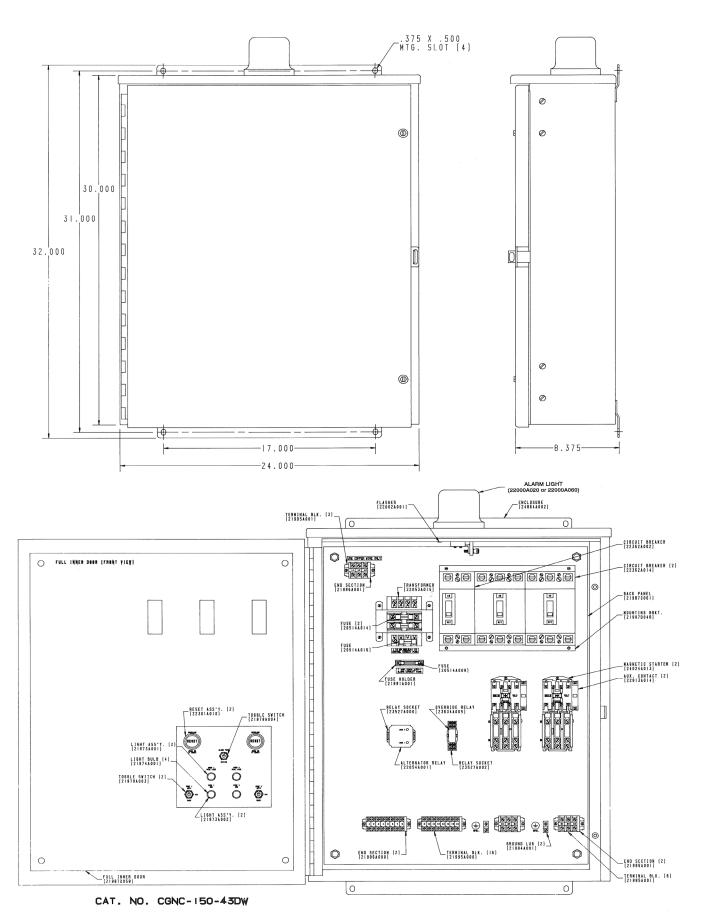
**NOTE:** Ohm readings will vary with ambient temperatures.

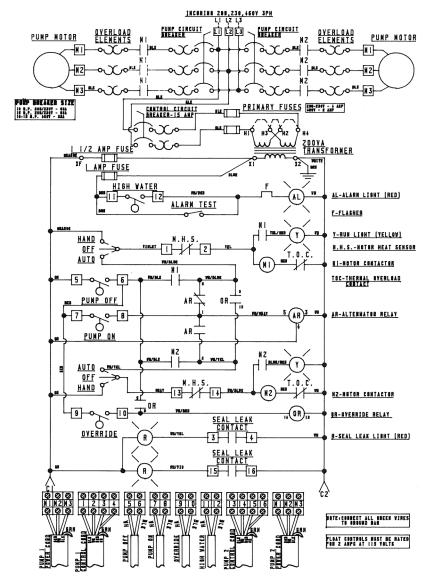
# TROUBLESHOOTING CHART (DUPLEX MODELS)

	Position of			CAUSE	REMEDY
Problem	Hand-Auto Switch	Run Light	Check	A Motor overload tripped.	Reset by pushing overload reset button. If overload does not trip again, problem may be fixed. If overload trips again, check power supply voltage. Check motor
	Hand	On	G-A-L-K	<b>B</b> Tripped circuit breaker or	Reset breakers or replace fuses. If they continue to blow, check amp capacity of
Pump	Hand	Off	C-E-B-G	fuse at power supply panel –wrong supply voltage.	wire and breakers. Make sure it is wired properly and that you have the correct power supply system. (See instructions "Power Supply".)
1 and 2 Will Not Run	Auto	O	A-G-L-K	C Tripped circuit breaker in control panel.	Reset by pushing handle down to OFF position and resetting to ON position. Make sure that wires are not shorted and that the box is wired properly.
	Auto	Off	F-I-C B-E-G	D Override relay not working	Try operating both pumps in HAND position. If the run lights come on, then the pump is operating properly. Replace override relay.
	Hand	O	A-G-K	E Control circuit fuse blown.	Check fuse per instructions. Replace fuse with same type and rating.
Pump	Hand	Off	C-G-L	F Level in basin may not	
Will Not Run	Auto	On	A-G-K-L	be high enough to turn switch on.	Check basin. Run pump manually to see if pump operates properly.
	Auto	Off	M-F-G	<b>G</b> May not be wired properly.	Check wiring per wiring diagram. Make sure pump is connected to terminal block properly.
	Auto	Both Lights On	Г-I-Н	H Too much water coming into basin.	Reduce water flow. Pump may need servicing.
Alarm	o <del>t</del> ii ⊲	Only	ď	Float switch may have failed.	Operate manually to see if basin pumps down and alarm goes off. Repair float if necessary.
Activates		Light	5	J Pump or discharge line may be plugged.	Pull pump and check discharge line and pump inlet. (CAUTION: Never put hands on grinder impeller unless power is turned off.)
	Auto	No Run Light On	7	K May be failed component operating coil.	Check components per instructions.
Circuit Breaker Tripped	Auto- Off- Hand	Off	Z-5	L Wrong operating voltage or wrong voltage components.	Check voltage and make sure relays and contactors are of the proper voltage.
Fuse in Control Circuit Blown	Auto- Off- Hand	Off	H-L-I-H	M May not be lead pump in alternating phase—alternator may not be working properly.	Let float switches cycle basin to see if alternator is alternating pumps. If not, check alternator relay per instructions.
Control Box Buzzes	Auto- Off- Hand	on Off	٦	Nay be short circuit in wiring or pump power supply-short in motor.	Check wiring. (Short will not be located in control circuit unless control circuit fuse is blown.) Check motor. (See chart for checking pump cable.)

# PUMP CURRENT DRAW, WINDING RESISTANCE, OVERLOAD SELECTION

MODEL	HP	VOLTAGE	PHASE	RPM	F.L.A.	L.R.A.	RESISTANCE
6VC600M4-43	60	460	3	1750	79	290	.28





DUPLEX, 60 HP, 208/230/460V, 3 PH





#### STANDARD LIMITED WARRANTY

Pentair Myers® warrants its products against defects in material and workmanship for a period of 12 months from the date of shipment from Pentair Myers or 18 months from the manufacturing date, whichever occurs first – provided that such products are used in compliance with the requirements of the Pentair Myers catalog and technical manuals for use in pumping raw sewage, municipal wastewater or similar, abrasive-free, noncorrosive liquids.

During the warranty period and subject to the conditions set forth, Pentair Myers, at its discretion, will repair or replace to the original user, the parts that prove defective in materials and workmanship. Pentair Myers reserves the right to change or improve its products or any portions thereof without being obligated to provide such a change or improvement for prior sold and/or shipped units.

Start-up reports and electrical schematics may be required to support warranty claims. Submit at the time of start-up through the Pentair Myers website: http://forms.pentairliterature.com/startupform/startupform.asp?type=m. Warranty is effective only if Pentair Myers authorized control panels are used. All seal fail and heat sensing devices must be hooked up, functional and monitored or this warranty will be void. Pentair Myers will cover only the lower seal and labor thereof for all dual seal pumps. Under no circumstance will Pentair Myers be responsible for the cost of field labor, travel expenses, rented equipment, removal/reinstallation costs or freight expenses to and from the factory or an authorized Pentair Myers service facility.

This limited warranty will not apply: (a) to defects or malfunctions resulting from failure to properly install, operate or maintain the unit in accordance with the printed instructions provided; (b) to failures resulting from abuse, accident or negligence; (c) to normal maintenance services and parts used in connection with such service; (d) to units that are not installed in accordance with applicable local codes, ordinances and good trade practices; (e) if the unit is moved from its original installation location; (f) if unit is used for purposes other than for what it is designed and manufactured; (g) to any unit that has been repaired or altered by anyone other than Pentair Myers or an authorized Pentair Myers service provider; (h) to any unit that has been repaired using non factory specified/OEM parts.

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