D-60

SERVICE PART NO.	COMPONENT PART NO'S	NO. REQ'D
11458 BODY	11454	1
	413	2
10914 COVER	10913	1
	6333-G	1
10927 SEAL & SEAT	10523	1
	10926	1

MAJOR REPAIR KIT # 12300 (E)
MINOR REPAIR KIT # 10656 (F)

11454 1 REQ'D
4257 1 REQ'D
4259 1 REQ'D
11456 1 REQ'D

11515 1 REQ'D MODIFIED
№ 9 WOODRUFF KEY

SEALED, SELF-LUBRICATED BALL BEARING
CERAMIC SEAT
MECH.
SEAL
.200 .205
PERMATEX

10609 2 REQ'D
413 2 REQ'D
10926 1 REQ'D
18743 1 REQ'D (J)
4258 3 REQ'D (B)
9959 2 REQ'D
6333-G 1 REQ'D
GRAPHITAR BUSHING
316 S/S SHAFT
11459 1 REQ'D
10913 1 REQ'D
4432 2 REQ'D
10627 2 REQ'D
10515 2 REQ'D
10625 1 REQ'D
343 6 REQ'D
5771 6 REQ'D

25°
5/8

THIS DIA. MUST BE CONCENTRIC WITH .6245/.6250 DIA. WITHIN .002 F.I.R.

.056 .060
.585 DIA. .589
TO EXTERNAL RETAINING RING
19/32
(A) .804 .794
9/32 REF.
.005 MAX. R.

3/8-16 U.N.C.-2B TAP 2 HOLES
5/8
5/8
1 3/8 R.
3/8 R.

1 3/4 DIA.
.6250 .6245 DIA
9/16
1 x 45°/32
13/32
1/2
2 7/32
1 5/8
1 7/32
5 5/16
15/32
15/32
1/8-27 N.P.T. 2 HOLES

19/32
3/32
3/4
2 1/2
3/4
3/32
1 DIA.
1 1/16 DIA.

STAMP PUMP ASSEMBLY NO. D-60 AND DATE CODE ON TAG, ATTACH WITH SCREW
13285 1 REQ'D

CAPACITY
20.0 G.P.M. @ 3600 R.P.M., EACH PORT

(D)

(G) FOR SERVICE:
PACKAGE THIS PUMP ASSEMBLY IN A
#Y BOX 1 REQ'D
#2 JIFFY BAG 1 REQ'D
#12209 LABEL 1 REQ'D
(H) # 13472 SERVICE BULLETIN 1 REQ'D

FLOW CURVE REF. G-30

J	SEAL WAS 10523	KB	8-16-82
I	ADDED TAG NO. 13285	RI	2-1-82
H	NO. 13472 SERVICE BULLETIN ADDED	RM	7-31-78
G	PACKAGING NOTE ADDED	RM	10-20-76
F	10656 KIT REVISED	RM	10-20-76
E	12300 KIT ADDED	RM	7/26/73
D	NOTES ADDED	RM	4-24-72
C	MAJOR SERVICE KIT ADDED	T.U.	10-27-69
B	WAS 2 REQ'D	PJL	5/16/69
A	WAS 7/8 TO INNER RACE		
REV	DESCRIPTION	BY	DATE

DO NOT SCALE DRAWING
PLUS OR MINUS .005 ALLOWED ON FRACTIONAL DIMENSIONS. ALL HOLES AND SHARP CORNERS TO BE BURRED .005 TO .015 CORNERS AND FILLETS TO BE 1/32R. UNLESS OTHERWISE STATED

CURVE NO. 72010-72011

SHERWOOD.
A DIVISION OF HYPRO CORPORATION
6231 E. JEFFERSON AVE. - DETROIT, MICHIGAN 48207

IMPELLER PUMP ASS'Y — SEE DETAILS

SCALE	FULL
DRAW	B.P.
CHECKED	A.V.B.
APPROVED	
REQ'D	
DATE	6-18-68
DATE	6-28-68
REF. #	A-10325-6

BASIC NO. D-60

CHRYSLER CORP. MARINE DIV. № 2847630

PROJECT № G-70