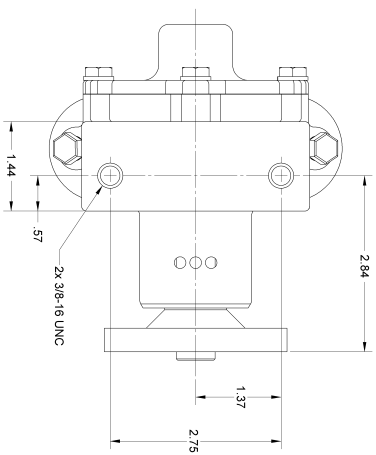
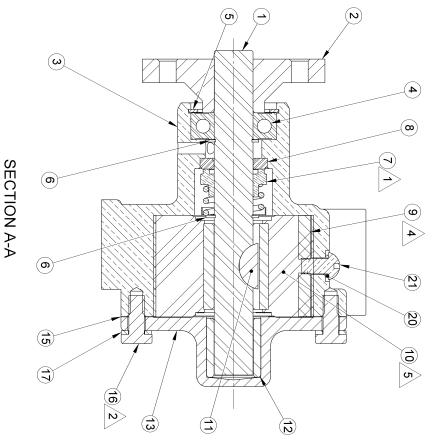
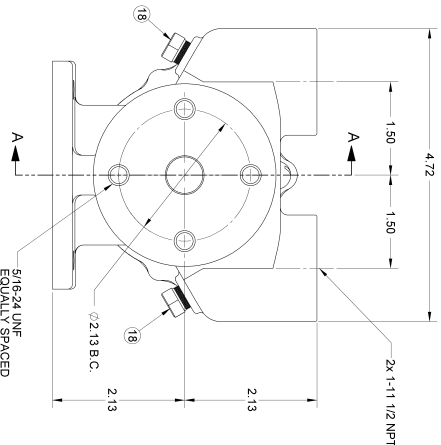
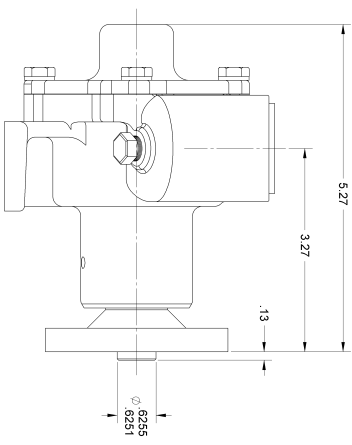
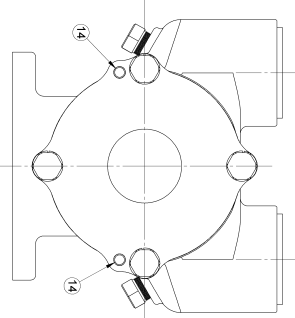
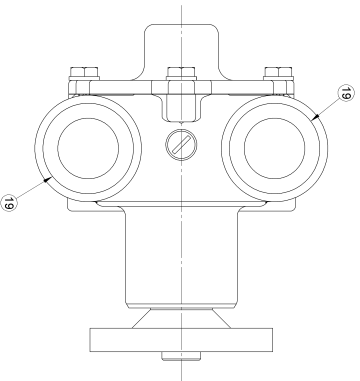


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	97176	SHAFT	1
3	11245	BODY IMPREGNATED	1
4	04257	BALL BEARING	1
5	04259	INT. RETAINING RING	1
6	04258	EXT. RETAINING RING	1
7	10926	WAL. SEAL	2
8	10926	WAL. SEAL	2
9	10944	SEAL SEAT	1
10	10815	CAM	1
11	04432	IMPELLER KEY	1
12	06933	WOODRUFF KEY	1
13	10183	BUSHING - GRAPHITE	1
14	01311	DOVETAIL PIN	2
15	10931	GASKER - FIBRE	1
16	17485	CAP SCREW 1/4-20	4
17	02710	LOCKWASHER	4
18	02710	LOCKWASHER	4
19	18390	PLUG - PLASTIC	2
20	19996	CAM WASHER	2
21	19995	SCREW 1/4-20 ROUND HD	1



- NOTES:
1. USE PAC-FEASE OR EQUIV. WHEN ASSEMBLING WATER SEAL TO SHAFT.
 2. TORQUE CAP SCREWS TO 5 - 8 FT/LBS.
 3. PRESSURE TEST PUMP TO 20 PSI.
 4. APPLY BEAD OF PERMATEX AROUND THREADED HOLE IN CAM PRIOR TO ASSEMBLY.
 5. USE COOLANT TO AID IN INSTALLATION OF RUBBER IMPELLER.

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