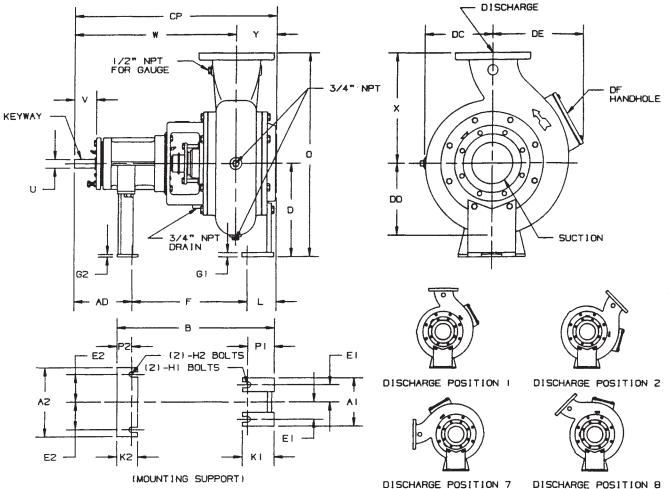
6" & 8" PUMPS

Section **610** Page **201**

Date October 2017

Supersedes Section 610 Page 201 Dated October 1992



- NOTES:
 1. ALL DIMENSIONS IN INCHES.
 2. DIMENSIONS MAY VARY * 1/2".
 3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
 4. TWO (2) 1/2" NPT CONNECTIONS IBO" APART, ON THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD, ON PACKED PUMPS AN ALEMITE FITTING IS PROVIDED IN ONE TAP AND THE REMAINING TAP IS PLUGGED.
 5. DISCHARGE POSITION ! IS FURNISHED AS STANDARD UNLESS SPECIFIED.

DISCHARGE (VIEWED		

KEYWAY LENGTH | WIDTH | DEPTH

	2 1 50001						LLUVWC	- I	I	I FEMOIL	חוטניין	DEFINI		
	S SPECI		15 FURN	ISHED AS ST	VUIDVIED		4C, 4D) 1/4	3 3/16	2	1/4	1/8		
6. SUCTI	ON AND I	DÍSCHARGE	FLANGE	S ARE AMERI	CAN		5E, 5F	2 3/8	6 3/8	4	5/8	5/16		
STAND	ARD 125	LBS.					5G, 5H	1		<u> </u>				
T	T 1 CW 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1													
T U U U U U U U U U U U U U U U U U U U														
	1	i			1	l		ii		1				
6x6x12	4C, 4D	7	10	22 7/8	13 1/2	2 1/2	4	16 7/8		5/8 5/8		3		
6x6x12	SE.SF	7	10	28 15/16	13 1/2	2 1/2	3 3/4	22 5/16	5/8 3/8	3/4 3/4	4 5/B	4		
6x6X12B	4C, 4D	7	10	22 7/8	13 1/2	2 1/2	4	16 7/8	5/8 3/8	5/8 5/8	4 5/B	3		
6x6x12B	SE,SF	7	10	28 15/16	13 1/2	2 1/2	3 3/4	22 5/16	5/8 3/B	3/4 3/4	4 5/8	4		
6x8x15	5E, 5F	11 1/2	11	29 1/8	15 1/4	4 1/4	4 1/4	20 7/8	5/8 3/8	7/8 7/8	7	3 1/2		
6x8x18	5E, 5F	11 1/2	12 1/2	29 7/8	17 1/2	4 1/4	5	20 5/8	3/4 1/2	7/8 7/8	7	4 1/2		
8x8x15A	5E	11 1/2	11	29 13/16	15 1/4	4 1/4	4 1/4	21 9/16	5/8 3/8	7/8 7/8	7	3 1/2		
Bx 10x 18	5G, 5H	11 1/2	12 1/2	31	17 1/2	4 1/4	6	21 3/4	3/4 1/2	7/8 7/B	7	4 1/2		
8x 10x 22	56, 5H	11	15	31 1/4	21	4	6 1/4	21 3/4	3/4 1/2	7/8 7/8	7 1/4	4 1/2		
7	! or til				T				1					
S C RR	OWER			1					1			1 1		
1⊷ ⊃ <0	ōê.	L	0	PIP	2 W	X	Υ	AD	CP	DC	OO	DE	Di	
										1				
6x6x12	4C, 4D	4 1/4			/8 23 5/				29 1/2		10 1/2	13 7/8		
6x6x12	SE,SF	4 1/4			/4 34 3/						10 1/2	13 7/8		
6x6X12B			29 1/2		/B 23 7/	16 16 6			29 1/2	10 3/B	11 1/16			
6x6x12B	5E,5F	4 1/4	29 1/2	3 7/B 2 3	/4 34 5/	16 16 6	1/16	13 13/16	5 40 3/B	10 3/8	11 1/16	13 7/8	5x	

POWER

FRAME

43 1/4 12 5/8 13 1/2 41 3/8 12 7/8 14 9/16 41 1/2 14 7/8 16 1/2

40 1/2

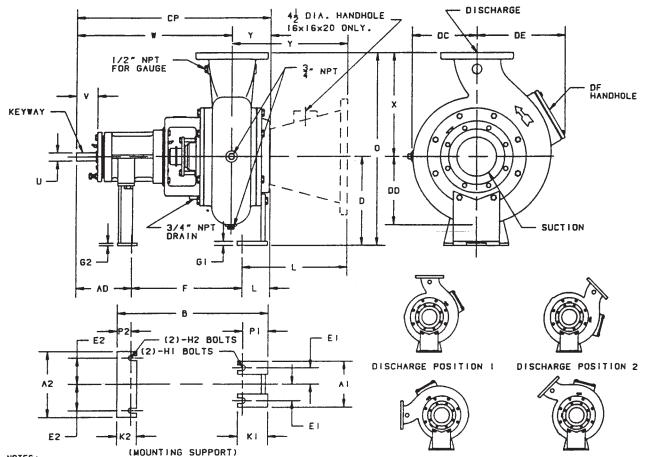
6x8x! 5x8x18 5E, 8x8x15A 5E 8x10x18 5G,

AURORA® MODEL 611A PUMP

Date October 2017

10", 12", 14" & 16" PUMPS

Supersedes Section 610 Page 202 Dated October 1992



NOTES:
I. ALL DIMENSIONS IN INCHES.
2. DIMENSIONS MAY YARY ± 1/2".
3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
4. TWO (2) 1/2" NPT CONNECTIONS 180" APART, ON THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD. ON PACKED PUMPS AN ALEMITE FITTING IS PROVIDED IN ONE TAP AND THE REMAINING TAP IS PLUGGED.
5. DISCHARGE POSITION I IS FURNISHED AS STANDARD UNLESS SPECIFIED.
6. SUCTION AND DISCHARGE FLANGES ARE AMERICAN STANDARD 125 LBS.

DISCHARGE POSITION 7 DISCHARGE POSITION 8 DISCHARGE POSITIONS AVAILABLE (VIEWED FROM SUCTION END)

POWER	U	V	I	KEYWAY	
FRAME			LENGTH	WIDTH	DEPTH
SE,SF SG,SH	2 3/8	6 3/8	4	5/8	5/16
6D,6F	2 7/8	6 5/8	5	3/4	3/8
6E	2 7/8	5 3/4	4	3/4	3/8

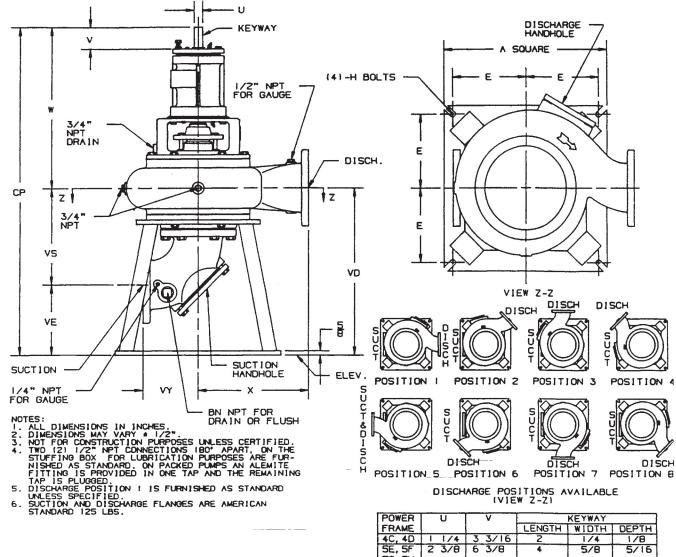
D I SCH SUCT CASE BORE	POWER	A 1	۸2	В	D	ΕI	E2	F	G I	G2	НΙ	Н2	ΚI	K2
10×10×15	SE, SF	11 1/2	11	31	15 1/4	4 1/4	4 1/4	22 3/4	5/8	3/8	7/8	7/8	7	3 1/2
10x10x22	6E	- 11	15	33 3/4	21	4	6 1/4	24 1/8	3/4					4 1/2
10x12x22	5G,5H	11	15	32 5/16	21	4	6 1/4	22 3/4	3/4	1/2	7/8	7/8	7 1/4	4 1/2
10x12x22	60		15	34 13/16	21	4	6 1/4	25 1/8	3/4	1/2	7/8	7/8	7 1/4	4 1/2
12x12x22	6E	11	15	34 1/4	21	4	6 1/4	25 1/4	3/4	1/2	7/8	7/8	7 1/4	4 1/2
12×14×22A	56,5H	11	15	32 3/8	21	4	6 1/4	22 7/8	3/4	1/2	7/8	7/8	7 1/4	4 1/2
12×14×22A	6D	11	15	34 1/4	21	4	6_1/4	25 1/4	3/4	1/2	7/8	7/8	7 1/4	4 1/2
12x14x22B	5G,5H	11	15	32 3/8	21	4	6 1/4	22 7/8	3/4	1/2	7/8	7/8	7 1/4	4 1/2
12×14×22B	6D	11 -	15	34 1/4	21	4	6 1/4	25 1/4	3/4	1/2	7/8	7/8	7 1/4	4 1/2
14×14×22A	6E	11	15	34 1/4	21	4	6 1/4	25 1/4	3/4	1/2	7/8	7/8	7 1/4	4 1/2
16×16×20	6F	11	15	39	24	4	6 1/4	29 1/2	3/4	1/2	7/8	7/8	7 1/4	4 1/2

DISCH SUCT CASE BORE	POWER	L	0	ΡI	P2	٧	×	Y	AD	СР	DC	DD	DE	DF
10×10×15	SE,SF	8 7/8	35 1/4	6	2 1/4	34 13/16	20	10 1/16	13 1/4	44 7/8	11 5/8	13 5/8	17 1/2	5×7
10x10x22	6E	5 5/8	43	6 1/4	3 1/4	37 1/8	22	6 7/8	14 1/4	44	15	16 1/2	18 1/2	5×7
10x12x22	5G,5H	5 3/8	43 1/2	6 1/4	3 1/4	35 1/16	22 1/2	7 3/16	14 1/8	42 1/4	15 1/2	17 7/8	20 1/8	5×7
10×12×22	6D	5 3/8				37 9/16	22 1/2	7 3/16	14 1/4	44 3/4	15 1/2	17 7/8	20 1/8	5×7
12x12x22	6E	5 3/8	43 1/2	6 1/4	3 1/4	37 5/8	22 1/2	7 1/4	14 174	44 7/8	15 5/8	17 3/4	21	5×7
12x14x22A	56,5H	5 3/8	45	6 1/4	3 1/4	35 1/8	24	7 1/4	14 1/8	42 3/B	15 7/8	18 3/4	22 1/4	5x7
12X14x22A	6D	5 3/8	45	6 1/4	3 1/4	37 5/8	24	7 1/4	14 1/4	44 7/8	15 7/8	18 3/4	22 1/4	5×7
12x14x22B	5G,5H	5 3/8	45	6 1/4	3 1/4	35 1/8	24	7 1/4	14 1/8	42 3/8	15 7/8	18 3/4	22 1/4	5×7
12x14x22B	6D	5 3/8	45	6 1/4	3 1/4	37 5/8	24	7 1/4	14 1/4	44 7/8	15 7/8	18 3/4	22 1/4	5×7
14×14×22A	6E	5_3/8	45	6 1/4	3 1/4	37 5/8	24	7 1/4	14 174	44 7/8	15 7/8	18 3/4	22 1/4	5×7
16×16×20	6F	19 1/2	56	6 1/4	3 1/4	39 7/8	32	23 1/2	14 1/8	63 3/8	17 3/4	20 1/2	24	6 DIA

6", 8", 10", 12" & 14" PUMPS

Section **610** Page **203** Date October 2017

Supersedes Section 610 Page 203 Dated October 1992



POWER	C	V		KEYWAY	
FRAME			LENGTH	WIDTH	DEPTH
4C, 4D	1 1/4	3 3/16	2	1/4	1/8
5E, 5F 5G, 5H	2 3/8	6 3/8	4	5/8	5/16
6D	2 7/8	6 5/8	5	3/4	3/8
6E	2 7/8	5 3/4	4	3/4	3/8

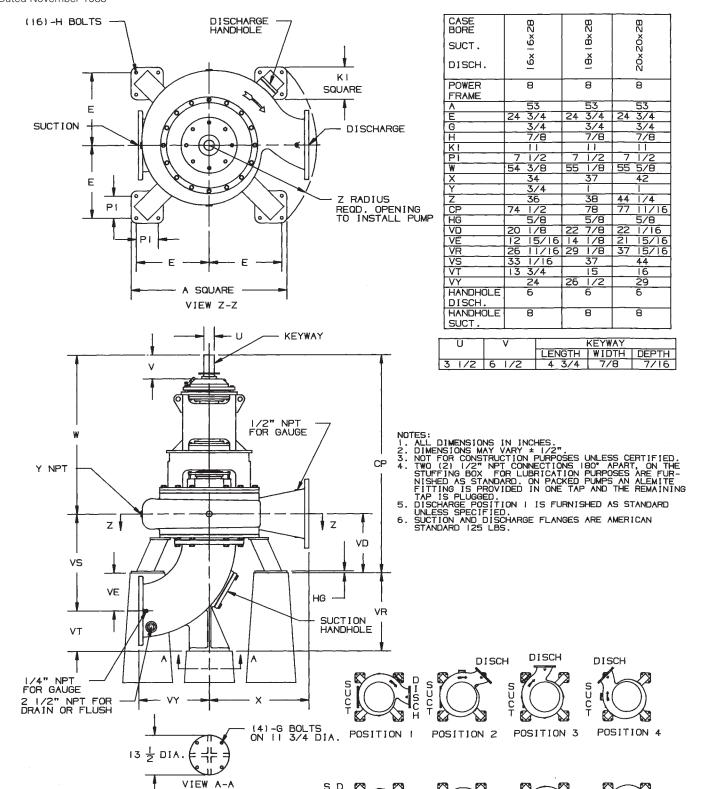
H H H	E W																			HANDI	HOLE	
SUC SUC SOR	FRA	٨		BN		E	Н	VY		W	×		CP		VD		VE	١	/5	DISCH.	SUCT.	
6×6×12	4C, 4D	24	1	1/2	10	3/4	5/8	В	23	5/16	14	47	9/16	24	1/4	10	1/8	14	1/8	5×5	6	
6x6x12	SE,SF	24	I	1/2	10	3/4	5/8	8	34	3/16	14	58	7/16	24	1/4	10	1/8	14	1/8	5×5	6	
6x6x12B	4C, 4D	24	1	1/2	10	3/4	5/8	8	23	7/16	16	47	9/16	24	1/8	10	1/8		14	5×5	6	
6×6×12B	SE,SF	24	1	1/2	01	3/4	5/8	8	34	5/16	16	58	7/16	24	1/8	10	1/8		14	5×5	6	
6x8x15	5E, 5F	30	1	1/2	13	3/4	3/4	9	33	3/4	16	65	7/8	32	1/8		17	15	1/8	5×5	6	
6×8×18	5E, 5F	30	1	1/2	13	3/4	3/4	9	34	1/16	18	66	7/16	32	3/B		17	15	3/8	5×5	6	
8x8x15A	5E	30	1	1/2	13	3/4	3/4	9	34	1/8	19	66	1/2	32	3/8	14	1/4	18	1/8	5×7	6	
8x 10x 18	56, 5H	30	1	1/2	13	3/4	3/4	11	34	5/8	19	67	5/8		33	15	3/16	17	13/16	5×7	6	
8x 10x 22	5G, 5H	37	1	1/2		17	7/8		34	5/8	22	69	1/8	34	1/2	16	5/8	17	7/8	5×7	6	
10x10x15	5E, 5F	30	1	1/2	13	3/4	3/4	11	34	13/16	20	67	3/4	32	15/16	11	7/8	21	1/16	5×7	6	
10x10x22	6E	37	1	1/2	L	17	7/8	11	37	1/8	22	71	5/8	34	1/2	16	5/8	17	7/8	5×7	6	
10x12x22	56, 5H	37	1	1/2		17	7/8	12	35	1/16	22 1/2	70	3/16	35	1/8	15	9/16	19	3/16	5×7	8	
10x12x22	6D	37	1	1/2		17	7/8	12	37	9/16	22 1/2	72	11/16	35	1/8	15	9/16	19	3/16	5×7	8	_
12x12x22	6E	37	1	1/2		17	7/8	12	37	5/8	22 1/2	72		35	1/8	15	9/16	19	3/16	5×7	Θ	_
12x14x22A	56, 5H	37	2	1/2	<u> </u>	17	7/8	14	35	1/8	24	70	1/4	35	1/8	13	7/8	21	1/4	5×7	8	
12x 14x22A			_	1/2		17	7/8	14	37	5/8	24	72		35	1/8	13	7/8	21	1/4	5×7	8	_
12x14x22B		37		1/2		17	7/B	14	35	1/8	24	70		35	1/8	13		21	1/4	5×7	8	
12x14x22B		37	_	1/2		17	7/8		37	5/8	24	72		35	1/8	13		21	1/4	5x7	8	_
14x14x22A	6E	37	2	1/2		17	7/B	14	37	5/8	24	72	3/4	35	1/8	13	7/8	21	1/4	5×7	В	

AURORA® MODEL 612A PUMP

Date October 2017

16", 18" & 20" PUMPS

Supersedes Section 610 Page 204 Dated November 1988



DISCH

POSITION 6

POSITION 5

DISCH

POSITION 7

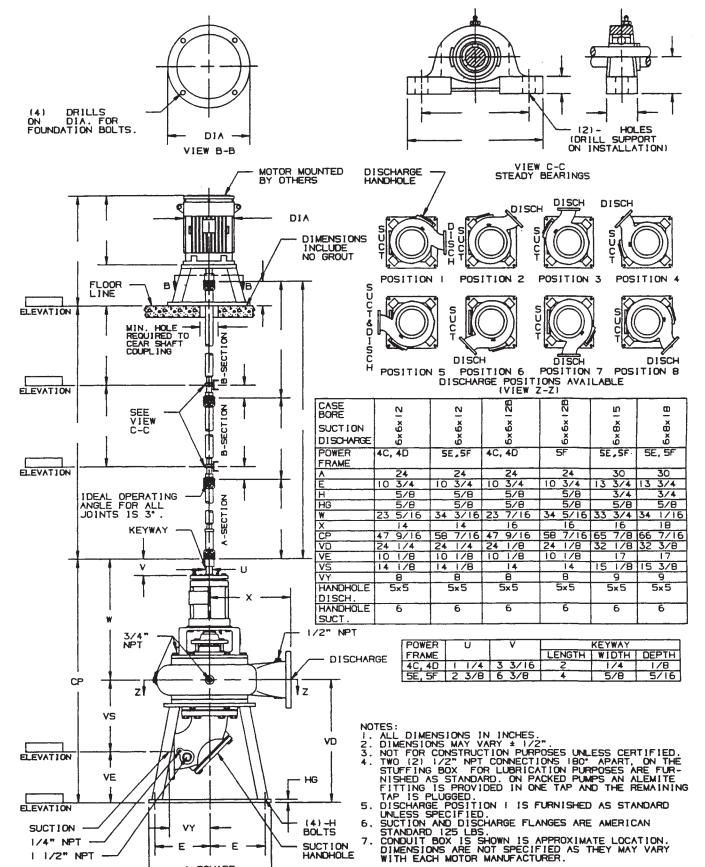
VIEW Z-Z

DISCH

POSITION 8

6" PUMPS FLEXIBLE SHAFT Date October 2017

Supersedes Section 610 Page 205 Dated october 1992



6,

BOLTS

SUCTION

HANDHOLE

SUCTION

1/4" NPT

1 1/2" NPT

VY

A SQUARE

AURORA® MODEL 612A PUMP

Date October 2017

FLEVATION

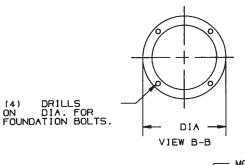
IDEAL OPERATING ANGLE FOR ALL JOINTS IS 3°.

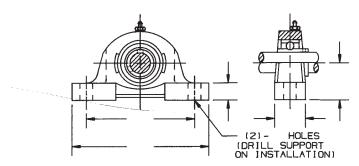
KEYWAY

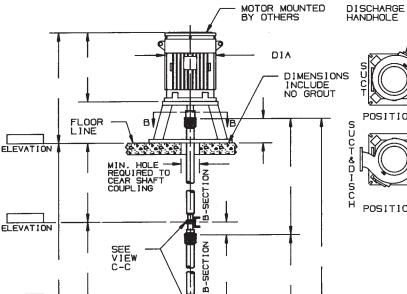
Supersedes Section 610 Page 206 Dated October 1989

8" PUMPS FLEXIBLE SHAFT

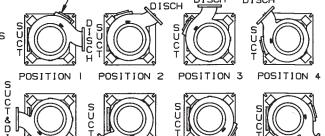
HANDHOLE







8



VIEW C-C STEADY BEARINGS

DISCH

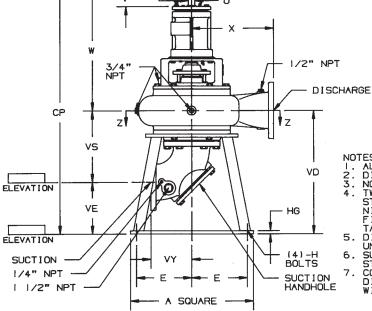
DISČH POSITION 5 POSITION 6 POSITION 7 POSITION 8 DISCHARGE POSITIONS AVAILABLE (VIEW Z-Z)

CASE BORE	15A	8×10×18	Bx 10x22
SUCTION	æ æ	9	0
DISCHARGE	ă	ď	å
POWER FRAME	5E	5G, 5H	5G, 5H
٨	30	30	37
E.	13 3/4	13 3/4	17
H	3/4	3/4	7/8
HG	5/8	5/8	5/8
W	34 1/8	34 5/8	34 5/B
X	19	19	22
CP	66 1/2	67 5/8	69 1/8
VD	32 3/8	33	34 1/2
VE	14 1/4	15 3/16	16 5/8
VS	18 1/8	17 13/16	17 7/8
VY	9	11	H
HANDHOLE DISCH.	5x7	5×7	5x7
HANDHOLE SUCT.	6	6	6

POWER	U	V		KEYWAY	
FRAME			LENGTH	WIDTH	DEPTH
5E, 5G 5H	2 3/8	6 3/8	4	5/8	5/16

NOTES:

- NOTES:
 1. ALL DIMENSIONS IN INCHES.
 2. DIMENSIONS MAY VARY * 1/2".
 3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
 4. TWO (2) 1/2" NPT CONNECTIONS 180° APART, ON THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD. ON PACKED PUMPS AN ALEMITE FITTING IS PROVIDED IN ONE TAP AND THE REMAINING TAP IS PLUGGED.
 5. DISCHARGE POSITION 1 IS FURNISHED AS STANDARD UNLESS SPECIFIED.
 6. SUCTION AND DISCHARGE FLANGES ARE AMERICAN STANDARD 125 LBS.
 7. CONDUIT BOX IS SHOWN IS APPROXIMATE LOCATION. DIMENSIONS ARE NOT SPECIFIED AS THEY MAY VARY WITH EACH MOTOR MANUFACTURER.



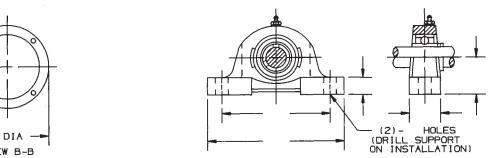
Section **610** Page **207**

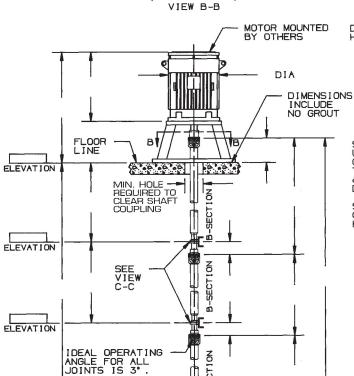
Date October 2017

Dated May 1996

Supersedes Section 610 Page 207

10" PUMPS FLEXIBLE SHAFT





A-SECT1

KEYWAY

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ΖĪ

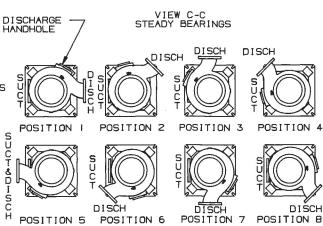
VY

A SQUARE

٧S

٧E

(4) DRILLS ON DIA. FOR FOUNDATION BOLTS.



DISCHARGE POSITIONS AVAILABLE

(VIEW Z-Z)

CASE BORE	x 15	0×22	12x22	10x 2x22
SUCTION	0	0	2	7
Sec. 11 processes and a long to the	0× 10×	ŏ	ŏ	ă
DISCHARGE				
POWER FRAME	5E, 5F	6E	5G, 5H	6D
٨	30	37	37	37
E	13 3/4	17	17	I7
Н	3/4	7/8	7/8	7/8
HG	5/8	5/8	5/8	5/8
W	34 13/16	37 1/8	35 1/16	37 9/16
X	20	22	22 1/2	22 1/2
CP	67 3/4	71 5/8	70 3/16	72 11/16
VD	32 15/16	34 1/2	35 1/8	35 1/8
VE	11 7/8	16 5/8	15 9/16	15 9/16
VS	21 1/16	17_7/8	19 3/16	19 3/16
VY	11	11	12	12
HANDHOLE	5x7	5×7	5x7	5x7
DISCH.				
HANDHOLE	6	6	8	8
SUCT.				

POWER	U	V	KEYWAY								
FRAME			LENGTH	WIDTH	DEPTH						
5E, 5F 5G, 5H	2 3/8	6 3/8	4	5/8	5/16						
6D	2 7/8	6 5/8	5	3/4	3/8						
6E	2 7/8	5 3/4	4	3/4	3/8						

NOTES:

1/2" NPT

۷D

₹z

HG

(4)-H BOLTS

SUCTION

HANDHOLE

- DISCHARGE

NOTES:

1. ALL DIMENSIONS IN INCHES.
2. DIMENSIONS MAY VARY ± 1/2".
3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
4. TWO (2) 1/2" NPT CONNECTIONS 180° APART, ON THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD. ON PACKED PUMPS AN ALEMITE FITTING IS PROVIDED IN ONE TAP AND THE REMAINING TAP IS PLUGGED.
5. DISCHARGE POSITION I IS FURNISHED AS STANDARD UNLESS SPECIFIED.
6. SUCTION AND DISCHARGE FLANGES ARE AMERICAN STANDARD 125 LBS.
7. CONDUIT BOX IS SHOWN IS APPROXIMATE LOCATION. DIMENSIONS ARE NOT SPECIFIED AS THEY MAY VARY WITH EACH MOTOR MANUFACTURER.



ELEVATION

ELEVATION

SUCTION

1/4" NPT

1 1/2" NPT

CF

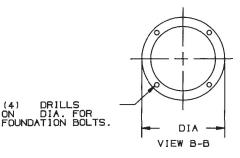
AURORA® MODEL 612A PUMP

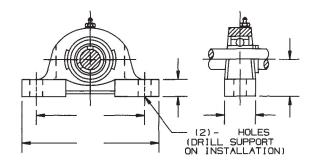
Date October 2017

Supersedes Section 610 Page 208 Dated May 1996

12" & 14" PUMPS FLEXIBLE SHAFT

DISCHARGE HANDHOLE

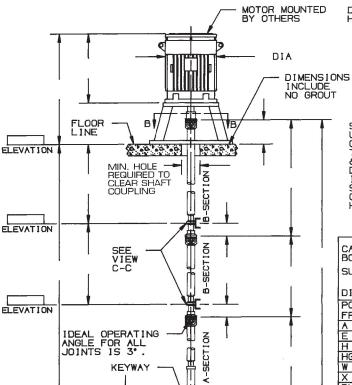




VIEW C-C STEADY BEARINGS

DISCH

DISCH



A SQUARE

- U

KEYWAY

3/4' NPT

z

٧S

٧E

CF

ELEVATION

ELEVATION

SUCTION 1/4" NPT

BN NPT

POSITION 2 POSITION 4 POSITION I POSITION 3 SUCT &D-SCH DISČH DIŠCH POSITION 7 POSITION 8 POSITION 5 POSITION 6 DISCHARGE POSITIONS AVAILABLE (VIEW Z-Z)

		CASE BORE SUCTION DISCHARGE		12x 12x22		2x 4x22A		12x i 4x22A		Zx 4x ZZB	:	1 <> 1 4× << 2		14×14×22A
		POWER FRAME		6E	50), 5H		6D	56	, 5H		6D		6E
		Α		37		37		37		37		37		37
	1	Ē		17		17		17		17		17		17
		Н		7/8		7/8		7/8		7/8		7/8		7/8
	- 1	HG		5/8		5/8		5/8		5/8		5/8		5/8
	1	W	37	5/8	35	1/8	37	5/8	35	1/8	37	5/8	37	5/8
		X	22	1/2		24		24		24		24		24
	į.	BN		1/2	2	1/2	2	1/2	2	1/2	2	1/2	2	1/2
_		CP	72	3/4	70	1/4	72	3/4	70	1/4	72	3/4	72	3/4
		VD	35	1/8	35	1/8	35	1/8	35	1/8	35	1/8	35	1/8
		VE	15	9/16	13	7/8	13	7/8	13	7/8	13	7/8	13	7/8
		VS	19	3/16	21	1/4	21	1/4	21	1/4	21	1/4	21	1/4
		VY		12		14		14	L	14		14		14
		HANDHOLE	5	ix7	5	5x 7	5	5x7	5	ix7	5	ŝx7	5	5×7
99	NPT	DISCH.									L			i
		HANDHOLE SUCT.		6		6		8		8		8		8
_	DISC		DWEF	₹	J		V	T		KI	EYW/	ΑΥ		\exists

POWER	U	٧		KEYWAY	
FRAME	W. 95000		LENGTH	WIDTH	DEPTH
5E, 5F 5G, 5H	2 3/8	6 3/8	4	5/8	5/16
6D	2 7/8	6 5/8	5	3/4	3/8
6E	2 7/8	5 3/4	4	3/4	3/8

NOTES:

1/2" NPT

VD

t z

HG

(4)-H BOLTS

SUCTION HANDHOLE

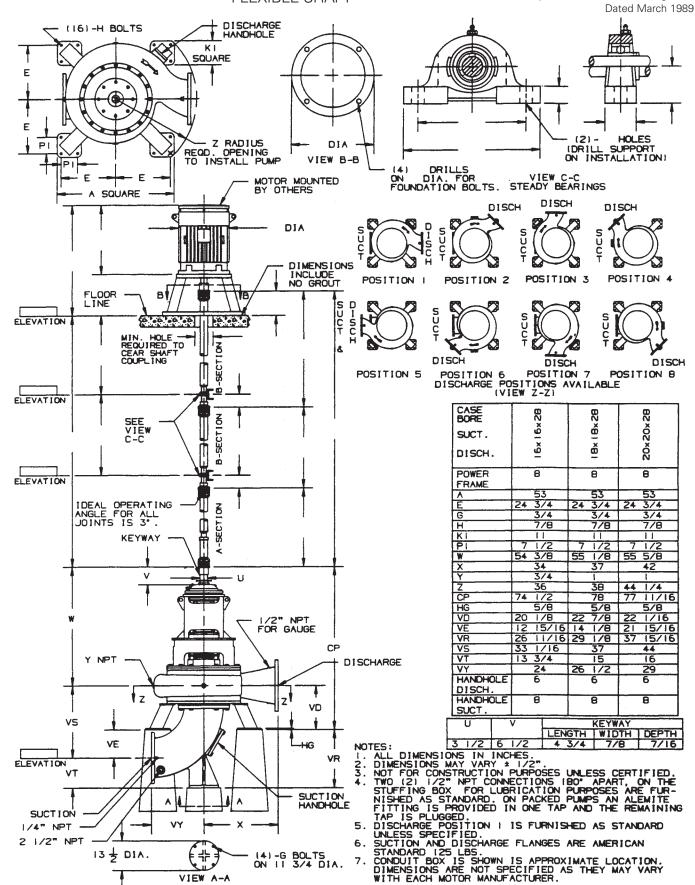
ALL DIMENSIONS IN INCHES.
DIMENSIONS MAY VARY ± 1/2".
NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
TWO (2) 1/2" NPT CONNECTIONS 180° APART, ON THE
STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD. ON PACKED PUMPS AN ALEMITE
FITTING IS PROVIDED IN ONE TAP AND THE REMAINING
TAP IS PLUGGED.
DISCHARGE POSITION I IS FURNISHED AS STANDARD
UNLESS SPECIFIED.
SUCTION AND DISCHARGE FLANGES ARE AMERICAN
STANDARD 125 LBS.
CONDUIT BOX IS SHOWN IS APPROXIMATE LOCATION.
DIMENSIONS ARE NOT SPECIFIED AS THEY MAY VARY
WITH EACH MOTOR MANUFACTURER.



Supersedes Section 610 Page 209

Date October 2017

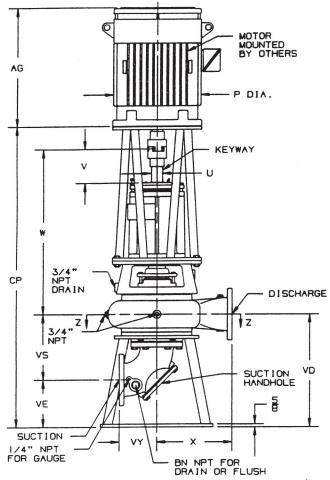
16", 18" & 20" PUMPS FLEXIBLE SHAFT

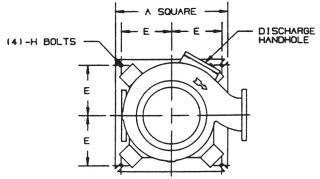


AURORA® MODEL 613A PUMP

Date October 2017

Supersedes Section 610 Page 210 Dated October 1992





- NOTES:

 VIEW Z-Z

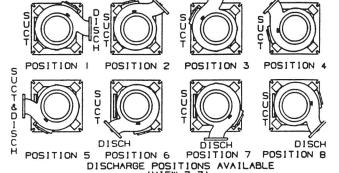
 I. ALL DIMENSIONS IN INCHES.
 DIMENSIONS MAY VARY * 1/2".

 DIMENSIONS MAY VARY * 1/2".

 NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
 THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD. ON PACKED PUMPS AN ALEMITE FITTING IS PROVIDED IN ONE TAP AND THE REMAINING TAP IS PLUGGED.

 DISCHARGE POSITION I IS FURNISHED AS STANDARD UNLESS SPECIFIED.

 SUCTION AND DISCHARGE FLANGES ARE AMERICAN STANDARD I25 LBS.
 HEIGHT 1/63 AND DIAMETERS (P) DIMENSIONS OF MOTOR WILL VARY BASED ON MAKE AND STYLE OF MOTOR. DIMENSIONS SHOWN REFLECT AURORA STANDARD MOTORS. SEE INDIVIDUAL MOTOR SUPPLIER DIMENSIONAL DATA SHEETS FOR YOUR APPLICATION. CONDUIT BOX IS SHOWN IN APPROXIMATE LOCATION. DIMENSIONS ARE NOT SPECIFIED AS THEY VARY WITH EACH MOTOR MANUFACTURER. DISCH DISCH



POWER	U	V		KEYWAY	
FRAME			LENGTH	WIDTH	DEPTH
4C, 4D	1 1/4	3 3/16	2	1/4	1/8
5E, 5F 5G, 5H	2 3/8	6 3/B	4	5/8	5/16
6D		6 5/8	5	3/4	3/8
6E	2 7/8	5 3/4	4	3/4	3/8

						1 1	EW 4	2-21			
	MOTOR	25	4HP	284	4HPH	324	HP	364H	40	4HP	LARGER
	FRAME	T	C	TO)	T	כ ו	TO	T	0	THAN
		250	5HP	286	SHPH	320	SHP	365H	9 40	5HP	405HP
	Р										
1	APPROX.	- 13	3	16	5	16	3	21	2	2	REFER
	AG ADDDOV	20	2.	22	27	25	26	25			TO
- 1	APPROX.	20	21	22	23	25	26	25	2	8	FACTORY

F mm	M X												HANDI	HOLE
NCT ORE	NO.	٨	BN	E	Н	VY	w	×	CP	VD	VE	vs	DISCH.	SUCT.
□ N O 0	0.11			1										
6×6×12	4C, 4D	24	1 1/2	10 3/4	5/8	8	23 5/16	14	51 5/16	24 1/4	10 1/8	14 1/8	5×5	6
6×6×12	SE,SF	24	1 1/2	10 3/4	5/8	8	34 3/16	14	64	24 1/4	10 1/8	14 1/8	5×5	6
6x6x12B	4C, 4D	24	1 1/2	10 3/4	5/8	8	23 7/16	16	51 5/16	24 1/8	10 1/8	14	5×5	6
6×6×12B	SE, SF	24	1 1/2	10 3/4	5/8	8	34 5/16	16	64	24 1/8	10 1/B	14	5×5	6
6×8×15	5E, 5F	30	1 1/2	13 3/4	3/4	9	33 3/4	16	71 7/16	32 1/8	17	15 1/8	5×5	6
6×8×18	5E, 5F	30	1 1/2	13 3/4	3/4	9	34 1/16	18	72	32 3/8	17	15 3/B	5×5	6
Bx Bx I 5A	5E	30	1 1/2	13 3/4	3/4	9	34 1/8	19	72 1/16	32 3/8	14 1/4	18 1/8	5×7	6
8x 10x 18	5G, 5H	30	1 1/2	13 3/4	3/4	11	34 5/8	19	73 3/16	33	15 3/16	17 13/16	5×7	6
Bx 10x22	5G, 5H	37	1 1/2	17	7/8	11	34 5/8	22	74 11/16	34 1/2	16 5/8	17 7/8	5x7	6
10x10x15	5E, 5F	30	1 1/2	13 3/4	3/4	11	34 13/16	20	73 5/16	32 15/16	11 7/8	21 1/16	5x7	6
10x10x22	6E	37	1 1/2	17	7/8		37 1/8	22	77 1/16	34 1/2	16 5/8	17 7/8	5×7	6
10x12x22	5G, 5H	37	1 1/2	17	7/8	12	35 1/16	22 1/2	75 3/4	35 1/8	15 9/16	19 3/16	5×7	8
10x12x22	6D	37	1 1/2	17	7/8	12	37 9/16	22 1/2	78 1/8	35 1/8	15 9/16	19 3/16	5×7	8
12x12x22	6E	37	1 1/2	17	7/8	12	37 5/8	22 1/2	78 3/16	35 1/8	15 9/16	19 3/16	5×7	8
12x14x22A	5G, 5H	37	2 1/2	17	7/8	14	35 1/8	24	75 13/16	35 1/8	13 7/8	21 1/4	5×7	8
12x14x22A	6D	37	2 1/2	17	7/8	14	37 5/8	24	78 3/16	35 1/8	13 7/8	21 1/4	5×7	8
12×14×22B	5G, 5H	37	2 1/2	17	7/8	14	35 1/8	24	75 13/16	35 1/8	13 7/8	21 1/4	5×7	8
12x14x22B	6D	37	2 1/2	17	7/8	14	37 5/8	24	78 3/16	35 1/8	13 7/8	21 1/4	5x7	В
14×14×22A	6E	37	2 1/2	17	7/8	14	37 5/8	24	78 3/16	35 1/8	13 7/8	21 1/4	5×7	8

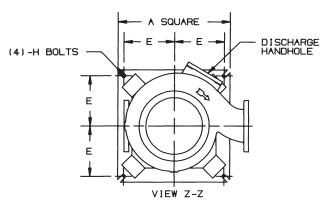
ADD 3/4" TO CP FOR PUMPS ON P.F. 4C, 4D WITH MOTOR FRAMES 284 HPH TO 324 HP.

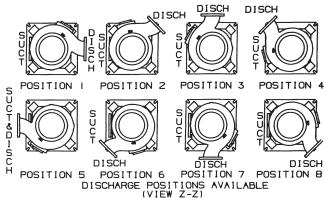
AURORA® MODEL 614A PUMP 6", 8" & 10" PUMPS

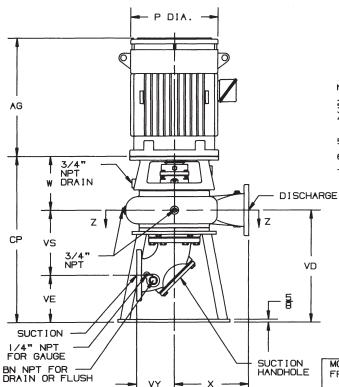
Section **610** Page **211**

Date October 2017

Supersedes Section 610 Page 211 Dated August 1990







- NOTES:

 1. ALL DIMENSIONS IN INCHES.
 2. DIMENSIONS MAY VARY * 1/2"
 3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
 4. TWO (2) 1/2" NPT CONNECTIONS 180° APART, ON THE STUFFING BOX FOR LUBRICATION PURPOSES ARE FURNISHED AS STANDARD.
 5. DISCHARGE POSITION | IS FURNISHED AS STANDARD UNLESS SPECIFIED.
 6. SUCTION AND DISCHARGE FLANGES ARE AMERICAN STANDARD 125 LBS.
 7. HEIGHT (AG) AND DIAMETERS (P) DIMENSIONS OF MOTOR WILL VARY BASED ON MAKE AND STYLE OF MOTOR. DIMENSIONS SHOWN REFLECT AURORA STANDARD MOTORS. SEE INDIVIDUAL EMOTOR SUPPLIER DIMENSIONAL DATA SHEETS FOR YOUR APPLICATION. CONDUIT BOX IS SHOWN IN APPROXIMATE LOCATION. DIMENSIONS ARE NOT SPECIFIED AS THEY VARY WITH EACH MOTOR MANUFACTURER.

MOTOR	25	4TCV	284	4TCV	324	1TCV	364TC	V 404TCV	LARGER
FRAME	T	2	TO)	TO		TO	TO	THAN
	250	5TCV	286	STCV	326	STCV	365TC	√ 405TCV	405TCV
Р									
APPROX.	13	3	16	5	16	3	21	22	REFER
AG									1 то
APPROX.	20	21	22	23	25	26	25	28	FACTORY

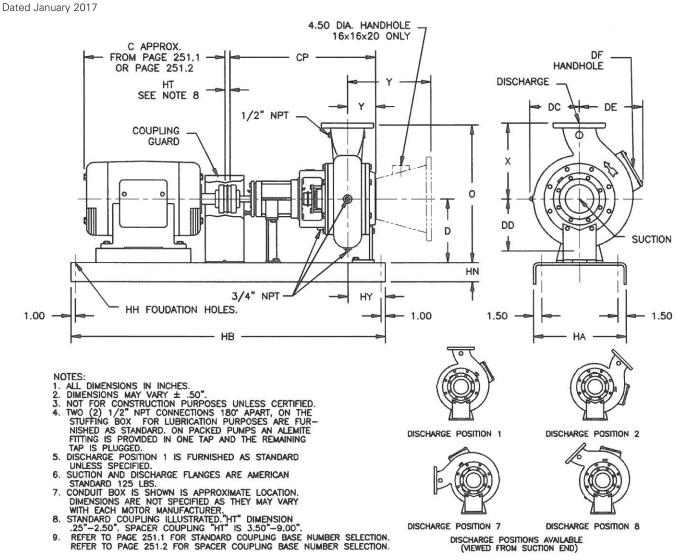
SCH CT FINE FINE FINE FINE FINE FINE FINE FINE	TOR AFT T.		BN	E	Н	VY	w	V	CP	VD	VE	VS	HANDI DISCH.	HOLE SUCT
SC SC	SYNT		Ď.		''	•	"		0,	\ \b	,,		DISCH.	3001
6x6x12	4C, 4D	24	1 1/2	10 3/4	5/8	8	10 1/8	14	34 3/B	24 1/4	10 1/8	14 1/8	5×5	6
6x6x12	5E, 5F	24	1 1/2	10 3/4	5/8	8	11 3/16	14	35 7/16	24 1/4	10 1/8	14 1/8	5×5	6
6x6x12B	4C, 4D	24	1 1/2	10 3/4	5/8	8	10 1/4	16	34 3/B	24 1/8	10 1/8	14	5×5	6
6x6x12B	5E, 5F	24	1 1/2	10 3/4	5/8	8	11 5/16	16	35 7/16	24 1/8	10 1/8	14	5×5	6
6x8x15	5E, 5F	30	1 1/2	13 3/4	3/4	9	10 3/4	16	42 7/8	32 1/8	17	15 1/8	5x5	6
6x8x18	5E, 5F	30	1 1/2	13 3/4	3/4	9	11 1/16	18	43 7/16	32 3/8	17	15 3/8	5×5	6
8x8x15A	5E, 5F	30	1 1/2	13 3/4	3/4	9	11 1/8	19	43 1/2	32 3/8	14 1/4	18 1/8	5×7	6
10x10x15	5E, 5F	30	1 1/2	13 3/4	3/4		11 11/16	20	44 5/8	32 15/16	11 7/8	21 1/16	5x7	6

Date October 2017

AURORA® MODEL 611A PUMP

FORMED STEEL BASE

Supersedes Section 610 Page 251



DISCH SUCT BORE CASE	FRAME	D	0	х	Y	СР	DC	DD	DE	DF	HY
6x6x12	4C	13.50	27.50	14.00	6.19	29.50	9.50	10.50	13.88	5x5	8.00
6x6x12	5E.5F		27.50	14.00	6.19		9.50	10.50	13.88	5x5	8.00
6x6x12B	4C	13.50	29.50	16.00	6.06	29.50	10.38	11.06	13.88	5x5	8.00
6x6x12B	5E,5F	13.50	29.50	16.00	6.06	40.38	10.38	11.06	13.88	5x5	8.00
6x8x15	5E,5F	15.25	31.25	16.00	6.13	39.88	11.38	12.50	15.38	5x5	8.00
6x8x18	5E,5F	17.50	35.50		6.44				16.88	5x5	8.00
8x8x15A	5E	15.25	34.25	19.00	9.13	43.25	12.63	13.50	15.75	5x7	9.75
8x10x18	5G,5H	17.50	36.50		6.75		12.88		16.00	5x7	8.00
8x10x22	5G,5H	21.00		22.00			14.88	16.50	17.88	5x7	8.00
10x10x15	5E,5F		35.25		10.06	44.88		13.63	17.50	5x7	10.00
10x10x22	6E	21.00	43.00		6.88	44.00	15.00		18.50	5x7	8.00
10x12x22	5G,5H	21.00		22.50	7.19	42.25			20.13	5x7	8.00
10x12x22	6D	21.00		22.50	7.19	44.75	15.50	17.88	20.13	5x7	8.00
12x12x22	6E	21.00		22.50	7.25	44.88	15.63	17.75	21.00	5x7	8.00
12x14x22A	5G.5H	21.00		24.00	7.25	42.38	1 2 1 2 2	18.75		5x7	8.00
12x14x22A	6D	21.00		24.00	7.25	44.88			22.25	5x7	8.00
12x14x22B	5G,5H	21.00	45.00		7.25	42.38	15.88		22.25	5x7	8.00
12x14x22B	6D	21.00	45.00	24.00	7.25	44.88	15.88		22.25	5x7	8.00
14x14x22A	6E	21.00	45.00		7.25		15.88		22.25	5x7	8.00
16x16x20	6F	24.00	56.00	32.00	23.50	63.38	17.75	20.50	24.00	6 DIA	10.25

BASE	НА	НВ	НН	HN
3		54.00	.75	3.38
4	15.00	60.00	.75	3.38
5	15.00	64.00	.75	3.38
6	15.00	70.00	.75	3.38
8	18.00	68.00	.75	4.00
9	18.00	76.00	.75	4.00
10	18.00	84.00	.75	4.00
16	22.00	72.00	.75	4.00
17	22.00	84.00	.75	4.00
18	22.00	96.00	.75	4.00

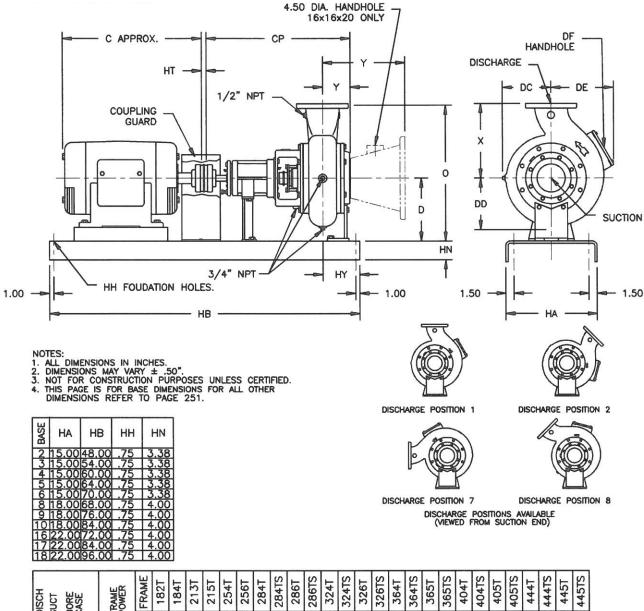
FORMED STEEL BASE

BASE SELECTIONS FOR STANDARD COUPLING

Section **610** Page **251.1**

Date October 2017

Supersedes Section 610 Page 351–354 Dated January 2017



				$\overline{}$																								$\overline{}$	
DISCH	BORE	FRAME	FRAME	182T	184T	213T	215T	254T	256T	284T	284TS	286T	286TS	324T	324TS	326T	326TS	364T	364TS	365T	365TS	404T	404TS	405T	405TS	444T	444TS	445T	445TS
2 2	82	E.S.	C	13	14	16	18	21	23	24		25		26	_	28		29	27	30		33	30	34		38	34		_
6x6x	12	4C	Ť	2	2	2	2	3	3	4	4	4	4	20	-	-	-		-	-		-	-	-	-	-	-		
6x6x		5E,5F	\vdash	-	-	-	5	5	6	6	6	6	6	9	9	9	9	16	16	16	16	17	17	\vdash	_	\vdash	_	\vdash	$\overline{}$
			-	2	_	~			_	9	_	9	9	9	9	3	9	10	10	10	10	17	1/	-	-	Н	\vdash	\vdash	\vdash
6x6x		4C	-	12	2	2	2	3	3	4	4	4	4	_		_	_				1.0		-	\vdash		_	_	\vdash	
6x6x		5E.5F		_	$\overline{}$		5	5	6	6	6	6	6	9	9	9	9			16		1/	1/						
6x8x	15	5E,5F							6	6	6	6	6	9	9	9	9	9	9	17	9	17	17	17	17	17	17	17	17
6x8x	18	5E,5F							8	8	8	8	8	8	8	9	8	16	16	16	16	17	16	17	17	17	17	17	17
8x8x	15A	5E							6	6	6	6	6	9	9	9	9	16	16	16	16	17	17	17	17	17	17	17	17
8x10		5G,5H				$\overline{}$		$\overline{}$		8	8	8	8	8	8	9	8	16	16	16	16	17	16	17	17	17	17	17	17
8x10		5G.5H		-						-	-	Ť	Ť	Ť	Ť	16	16		16		16		16	17	17	17	17	17	17
10×1		5E,5F	_	-	-	-			-	6	6	6	6	9	9	9	9	17	17	17	17	17	17	17	17	17	17	17	17
	0x22	6E	\vdash	-		-	_	-	-	-	۲	-	-	-	3	-	-	17	17	17	17	17	17	18	17	10	18	10	18
			-	-		-	\vdash	-	-	-	-			_		4.0	10		.,,	1/	1/	17	1/	10	17	10	10	19	부
IUXI	2x22	5G.5H	-	-	_	_	_	_	_	_	_	_	_	_	_	16	16	16	16	1/	16	17	1/	11/	1/	1/	1/	1/	1/
10x1		6D	_					_		_								17	17	17	17	17		18					
12x1	2x22	6E																17	17	17	17	17	17	18	17	18		18	
12x1	4x22A	5G,5H														16	16	16	16	17	16	17	17	17	17	17	17	17	17
12x1	4x22A	6D																17	17	17	17	17	17	18	17	18	18	18	18
12x1	4x22B	5G.5H					T									16	16	16	16	17	16	17	17	17	17	17	17	17	17
12×1	4×22B	AD.															-	17	17	17	17	17	17	18	17	18	18	18	18
		6E	\vdash	1	_	_		_	_	1	_	_	_	_			_	17	17	17	17	17	17		17			18	
			-	-	-	\vdash	\vdash	\vdash	-	-	\vdash	\vdash	\vdash	_		\vdash	-	11/		17	17	17	10						
IXOII	6x20	6F		1	1	1	1	1		1							1	1		11/	11/	17	110	18	110	10	110	18	1101

Section **610** Page **251.2**

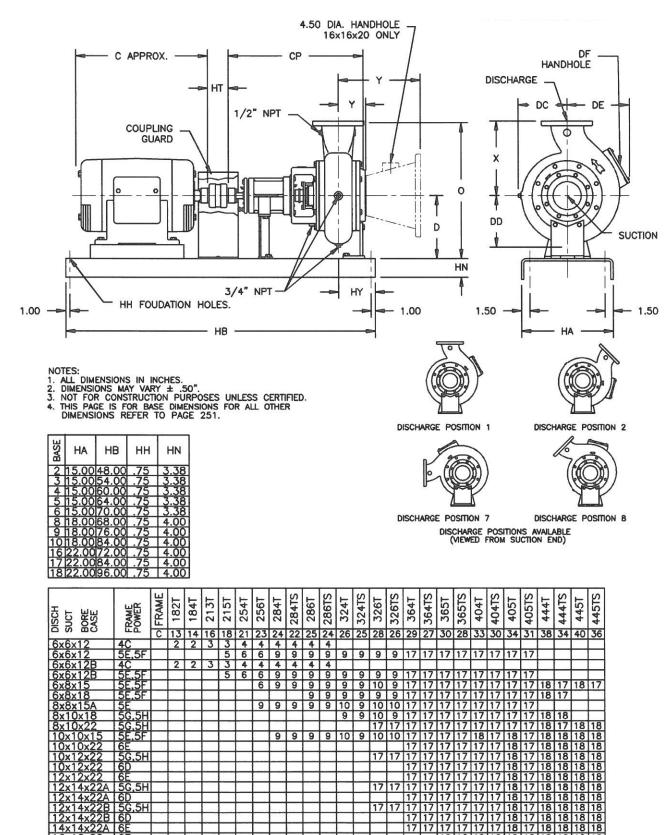
Date October 2017

AURORA® MODEL 611A PUMP

FORMED STEEL BASE

BASE SELECTIONS FOR OPTIONAL SPACER COUPLING

Supersedes Section 610 Page 355-356 Dated January 2017

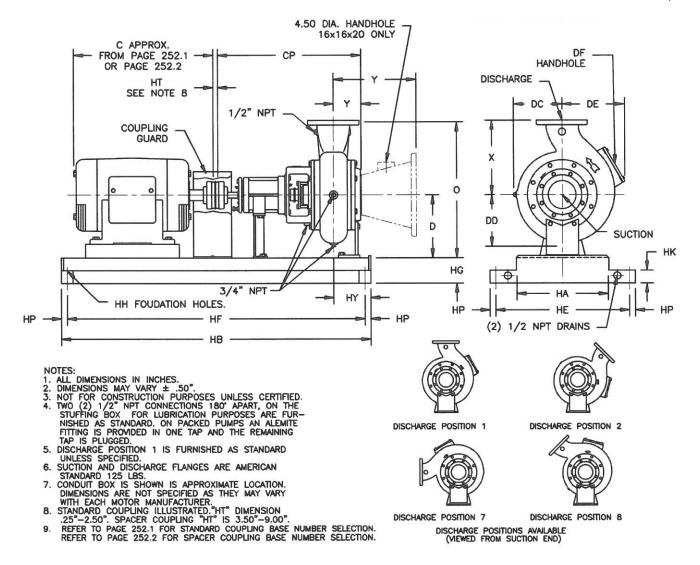


STEEL DRIP RIM BASE

Section **610** Page **252**

Date October 2017

Supersedes Section 610 Page 252 Dated January 2017



DISCH SUCT BORE CASE	FRAME	D	0	х	Y	СР	DC	DD	DE	DF	HY	BASE	SIZE 14x56	HA	HB	HE	
6x6x12	4C	13.50	27.50	14.00	6.19	29.50	9.50	10.50	13.88	5x5	8.00	13	18x64	18.00	64.5		3
6x6x12	5E.5F					40.38	9.50		13.88	5x5	8.00	14			72.5		13
6x6x12B	4C	13.50	29.50	16.00	6.06			11.06	13.88	5x5	8.00	17	22×74		74.5		13
6x6x12B	5É.5F	13.50	29.50	1.2.2.2	6.06		10.38	11.06	13.88	5x5	8.00	18	22x82	22.00	82.5		13
6x8x15	5E.5F	15.25	31.25	16.00	6.13		11.38	12.50	15.38	5x5	8.00		22x90	22.00	90.5		13
6x8x18	5E.5F		35.50		6.44	40.50	13.00	14.38	16.88	5x5	8.00		30x110	030.00	0110.5	037.1	13
8x8x15A	5E	15.25	34.25	19.00	9.13	43.25	12.63	13.50	15.75	5x7	9.75						
8x10x18	5G.5H			19.00	6.75	41.38	12.88	14.56	16.00	5x7	8.00	Гш		T			
8x10x22	5G.5H	21.00	43.00	22.00	6.88	41.50	14.88	16.50	17.88	5x7	8.00	BASE	HF	HG	HH	HK	HP
10x10x15	5E.5F	15.25	35.25	20.00	10.06	44.88	11.63	13.63	17.50		11.00	0					
10x10x22	6E	21.00	43.00	22.00	6.88	44.00	15.00	16.50	18.50	5x7	10.00	10	55.00	3.00	1.00	1.50	.75
10x12x22	5G,5H	21.00	43.50	22.50	7.19	42.25	15.50	17.88	20.13	5x7	10.00	13	62.88	4.00	1.13	2.00	.81
10x12x22	6D	21.00	43.50	22.50	7.19	44.75	15.50	17.88	20.13	5x7	10.00		70.88	4.00	1.13	2.00	.81
12x12x22	6E	21.00	43.50	22.50	7.25	44.88	15.63	17.75	21.00		10.00			4.50	1.13	2.00	.81
12x14x22A	5G,5H	21.00	45.00	24.00	7.25	42.38	15.88	18.75	22.25		10.00		80.88		1.13	2.00	.81
12x14x22A	6D	21.00	45.00	24.00	7.25	44.88	15.88	18.75	22.25		10.00		88.88			2.00	.81
12x14x22B	5G,5H	21.00	45.00	24.00	7.25			18.75	22.25	5x7	10.00	21	108.88	4.50	1.13	2.00	.81
	6D	21.00	45.00	24.00	7.25				22.25		10.00						
14x14x22A	6E		45.00				15.88		22.25		10.00						
16x16x20	6F	24.00	56.00	32.00	23.50	63.38	17.75	20.50	24.00	16 DIA	11.50						

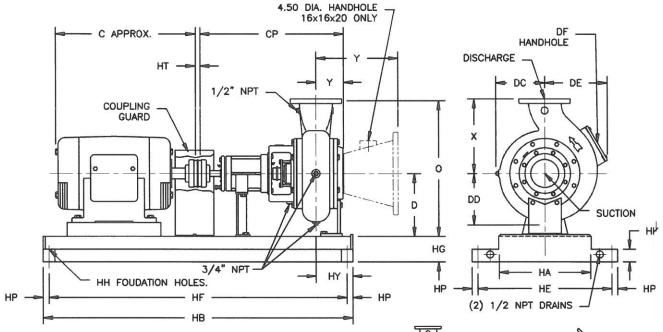
Section **610** Page **252.1**

Date October 2017

Supersedes Section 610 Page 357-358 Dated January 2017

AURORA® MODEL 611A PUMP

STEEL DRIP RIM BASE BASE SELECTIONS FOR STANDARD COUPLING



HP

HK

SIZE

HA

NOTES:

1. ALL DIMENSIONS IN INCHES.
2. DIMENSIONS MAY VARY ± .50".
3. NOT FOR CONSTRUCTION PURPOSES UNLESS CERTIFIED.
4. THIS PAGE IS FOR BASE DIMENSIONS FOR ALL OTHER DIMENSIONS REFER TO PAGE 252.

HE

HF

HG

HH

HB





DISCHARGE POSITION 1



DISCHARGE POSITION 2

DISCHARGE POSITION 7

DISCHARGE POSITION 8

DISCHARGE POSITIONS AVAILABLE (VIEWED FROM SUCTION END)

DISCH SUCT BORE		FRAME	FRAME	182T	184T	213T	215T	254T	256T	284T	284TS	286T	286TS	324T	324TS	326T	326TS	364T	364TS	365T	365TS	404T	404TS	405T	405TS	444T	-	445T	445TS
		2018072	C	13	14	16	18	21		24	22	25		26	25	28	26	29	27	30	28	33	30	34	31	38	34	40	36
6x6x12		4C		9	9	9			10	10	10	10	10																
6x6x12		5E,5F						14	14	14	14	14	14	14	14	14	14	14	14	14	14	18	18						
6x6x12B		4C		9	9	9	9	10	10	10	10	10	10																
6x6x12B		5E.5F					13	14	14	14	14	14	14	14	14	14	14	14	14	14	14								
6x8x15		5E,5F							14	14	14	14	14	14	14	14	14	14	14	14	14	18	18	18	18	19		19	
6x8x18		5E.5F							14	14	14	14	14	14	14	14	14	14	14	14	14	18	18	18	18	18	18	19	19
8x8x15A		5E			- 1				14	14	14	14	14	14		14	14	17	17	17	17	18	18	18	18	18	18	18	18
8x10x18		5G,5H								14	14	14	14	14	14	14	14	17	17	17	17	18	18	18	18	18	18	19	19
8x10x22		5G.5H					- OF				1100					17	17	18	18	18	18	18	18	18	18	19	19	19	19
10x10x1	5	5E,5F								17	17	17	17	17	17	17	17	18	18	18	18	18	18	18	18	19	19	19	19
10x10x2	2	6E																18	18	18	18	18	18	18	18	19	19	19	19
10×12×2	2	5G,5H														17	17	17	17	17	17	18	18	18	18	18	18	19	19
10x12x2	2	6D																18	18	18	18	18	18	18	18	19	19	19	19
12×12×2	2	6E																18	18	18	18	18	18	18	18	19	19	19	19
12x14x2	2A	5G,5H		10000												17	17	18	18	18	18	18	18	18	18	19			
12×14×2		6D																18	18	18	18	18	18	18	18	19	19	19	19
12x14x2	2B	5G,5H		2972	F T 1 1 1 2 2 2											17	17	18	18	18	18	18	18			19			19
12x14x2	2B	6D																18	18	18	18	18	18	18	18	19	19	19	19
14×14×2	2A	6E									4							18	18	18	18	18	18	18	18	19	19		
16x16x2		6F							Г												18	19	18			19	19		

STEEL DRIP RIM BASE
BASE SELECTIONS FOR OPTIONAL SPACER COUPLING

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Date October 2017

Supersedes Section 610 Page 359-360 Dated January 2017

