# **Application & Reference Data Typical Specifications**

Section 914 **Vertical Turbine Fire Pump** 



Section **914** Page **102** Date **April 1, 2006** 

# Typical Specifications

# Vertical Turbine Fire Pump

Motor Driven

VE	RTICAL
	Contractor shall furnish and install a quantity of Fairbanks Nijhuis stage, Model (Underwriters Laboratories Listed) (Underwriters Laboratories of Canada Listed) (Factory Mutual Approved) water lubricated vertical turbine fire pump(s). Each unit shall include a bowl assembly, strainer, column and shaft, surface discharge head, vertical hollow shaft electrical motor, automatic air release valve, discharge pressure gauge, and automatic motor controller.
(0	INDITIONS OF SERVICE
	The pump(s) shall be rated for GPM at PSI at the discharge head centerline. The maximum lift below (distance from the discharge head centerline to the minimum low water level) will not exceed feet. The distance from the top of the pump mounting pad to the bottom of the sump or reservoir shall be feet. The unit(s) will be installed at feet elevation above sea level with a maximum ambient temperature of degrees F.
	IMP CONSTRUCTION
DI:	SCHARGE HEAD
	The discharge head shall be Class 30 cast iron with a separate cast iron foundation plate, and shall be furnished with a grease lubricated packing box and ANSI (125 lb.) (250 lb.) standard discharge flange. To prevent damage to the shaft when installing or removing the motor, a separate motor shaft shall be furnished and shall be connected to the headshaft at a point above the packing box with a threaded coupling. The headshaft shall be furnished with a stainless steel sleeve where it passes through the packing box. The discharge head shall be provided with a" NPT tap for packing box drainage. The discharge head shall be hydrostatically tested 1-1/2 times the maximum working pressure but in no case less than 250 PSI
<b>CO</b>	LUMN PIPE
	Pump column pipe shall be furnished in sections not exceeding 10 feet in length with straight threads and sleeve type couplings. Pipe weights shall be not less than specified in NFPA #20.
LIN	NESHAFT
	Open, water lubricated construction shall be used where the distance from the discharge head to the static water level does not exceed 50 feet. Lineshaft shall be furnished in sections not exceeding 10 feet in length. Lineshaft shall be SAE 1045 steel of adequate size to transmit the horsepower and thrust required and shall have renewable shaft sleeves. The lineshaft shall run in neoprene bearings housed in bronze bearing retainers.
BO	OWL ASSEMBLY
	The pump bowls shall be Class 30 cast iron with bronze bowl wearing rings, bronze enclosed impellers and steel impeller lock collets. The pump shaft shall be 416 stainless steel supported by bronze bowl bearings. The bowl assembly shall be hydrostatically tested to 1-1/2 times the maximum working pressure but in no case less than 250 PSI. The bowl assembly shall be performance tested and certified performance curves supplied.
ST	RAINER
	A bronze basket strainer with a free area of at least 4 times the suction area and with openings to restrict the passage of a $1/2''$ sphere shall also be supplied.
ELI	ECTRIC MOTOR
	Electric motor(s) shall be of the weather protected Type 1, vertical hollow shaft design with non-reverse ratchet and 1.15 service factor, RMP, and wound for phase, hertz, volts. Motor(s) shall be of the (across-the-line) (part-winding) (wye-delta) (primary resistor) (auto-transformer) (soft start) type starting and sizing so as not to exceed the permissible loading limits of NFPA #20 (or Factory Mutual Loss Prevention Data Sheet 3-7N) at any point on the pump performance curve. Motor(s) shall be provided with thrust bearings having an average life of 5 years continuous operation and capable of sustaining the

### Typical Specifications

# Vertical Turbine Fire Pump

Motor Driven

Section **914** Page **103**Date **April 1, 2006** 

#### **CONTROLLER**

sprinkler or standpipe systems where an automatically	the tire pump motor automatically on loss of system pressure with (automatic stop) (manual controlled pumping unit constitutes the sole supply, the controller shall be wired for manual authority jurisdiction.) It shall be supplied with a circuit breaker rated not less than	shutdown. Manual
The magnetic starting contactor shall be of the (choose	one:):	
1. Across-the-line type.	5. Wye-Delta open transition reduced voltage type.	
2. Primary resistor reduced voltage type.	6. Wye-Delta closed transition reduced voltage type.	
3. Primary reactor reduced voltage type.	7. Auto transformer reduced voltage type.	
4. Part winding reduced voltage start type.	8. Solid state soft start reduced voltage type.	

#### **ACCESSORIES**

Furnish each pump with the following fittings or accessories:

- 1. 3-1/2" dial discharge pressure gauge.
- 2. Minimum 1-1/2" automatic air and vacuum release valve.
- 3. Pressure recorder as required by Factory Mutual and NFPA #20, common to all pumps.
- 4. Hose valve manifold with a set of 2-1/2'' hose valves, caps and chains, or flowmeter common to all pumps.
- 5. Water level testing device common to all pumps.

#### **STANDARDS**

All equipment furnished and the complete installation shall be in accordance with NFPA #20 and/or (UL448) (ULC 448) (Factory Mutual Approved Standard #1312). Pump(s) and controller(s) shall bear the (UL) (ULC) (FM) mark.



Section **914** Page **104** Date **April 1, 2006** 

Typical Specifications

# Vertical Turbine Fire Pump

Engine Driven

	Contractor shall furnish and install a quantity of Fairbanks Nijhuis stage, Model (Underwriters Laboratories Listed) (Underwriters Laboratories of Canada Listed) (Factory Mutual Approved) water lubricated vertical turbine fire pump(s). Each unit shall include a bowl assembly, strainer, column and shaft, surface discharge head, vertical hollow shaft right angle gear, gear to engine flexible shaft with guard, automatic air release valve, discharge pressure gauge, and diesel engine with fuel and starting systems and automatic engine controller.
CO	INDITIONS OF SERVICE
	The pump(s) shall be rated for GPM at PSI at the discharge head centerline. The maximum lift below (distance from the discharge head centerline to the minimum low water level) will not exceed feet. The distance from the top of the pump mounting pad to the bottom of the sump or reservoir shall be feet. The unit(s) will be installed at feet elevation above sea level with a maximum ambient temperature of degrees F.
	IMP CONSTRUCTION SCHARGE HEAD
	The discharge head shall be Class 30 cast iron with a separate cast iron foundation plate, and shall be furnished with a grease lubricated packing box and ANSI (125 lb.) (250 lb.) standard discharge flange. To prevent damage to the shaft when installing or removing the motor, a separate motor shaft shall be furnished and shall be connected to the headshaft at a point above the packing box with a threaded coupling. The headshaft shall be furnished with a stainless steel sleeve where it passes through the packing box. The discharge head shall be provided with a" NPT tap for packing box drainage. The discharge head shall be hydrostatically tested 1-1/2 times the maximum working pressure but in no case less than 250 PSI.

#### **COLUMN PIPE**

Pump column pipe shall be furnished in sections not exceeding 10 feet in length with straight threads and sleeve type couplings. Pipe weights shall be not less than specified in NFPA #20.

#### **LINESHAFT**

Open, water lubricated construction shall be used where the distance from the discharge head to the static water level does not exceed 50 feet. Lineshaft shall be furnished in sections not exceeding 10 feet in length. Lineshaft shall be SAE 1045 steel of adequate size to transmit the horsepower and thrust required and shall have renewable shaft sleeves. The lineshaft shall run in neoprene bearings housed in bronze bearing retainers.

#### **BOWL ASSEMBLY**

The pump bowls shall be Class 30 cast iron with bronze bowl wearing rings, bronze enclosed impellers and steel impeller lock collets. The pump shaft shall be 416 stainless steel supported by bronze bowl bearings. The bowl assembly shall be hydrostatically tested to 1-1/2 times the maximum working pressure but in no case less than 250 PSI. The bowl assembly shall be performance tested and certified performance curves supplied.

#### **STRAINER**

A bronze basket strainer with a free area of at least 4 times the suction area and with openings to restrict the passage of a 1/2" sphere shall also be supplied.

#### **GEAR**

A vertical hollow shaft right angle gear with a non-reverse ratchet shall be furnished to match the mounting dimensions of the discharge head. The gear shall have adequate thrust and horsepower ratings to transmit the maximum thrust and horsepower required by the pump.



Typical Specifications

Vertical Turbine
Fire Pump

Engine Driven

Section **914** Page **105**Date **April 1, 2006** 

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Diesel engine(s) shall be equal to \_\_\_\_Model \_\_\_rated \_\_\_HP at \_\_\_\_RPM at 300 feet above sea level and 77 degrees F and shall be (Underwriters Laboratories Listed) (Factory Mutual Approved). Each engine shall be provided with electric starting equipment and a charging alternator. The factory supplied heat exchanger piping loop complete with required strainers, a pressure gauge, a pressure reducing valve, and a bypass line shall be installed between the pump discharge head and the engine heat exchanger by the installing contractor. Each engine shall be furnished with lead-acid starting batteries, battery rack and cables, a flexible exhaust connector and industrial type silencer. Furnish each engine with a jacket water heater.

#### **FLEXIBLE SHAFT**

A flexible shaft, with engine and gear flanges, shall be furnished to connect the engine to the gear. The shaft shall be adequately sized to transmit the maximum pump brake horsepower at the engine speed with a minimum bearing life of 2500 hours. The shaft shall be protected by a shaft guard.

#### CONTROLLER

The diesel engine controller shall be arranged to start the fire pump motor automatically on loss of system pressure with (automatic stop) (manual stop). (For sprinkler or standpipe systems where an automatically controlled pumping unit constitutes the sole supply, the controller shall be wired for manual shutdown. Manual shutdown shall also be provided where required by the authority jurisdiction.) An automatic weekly test timer shall also be standard. The controller shall be furnished with a built-in battery charger capable of restoring the batteries from a fully discharged condition to a fully charged condition within twenty-four (24) hours.

#### **FUEL SYSTEM**

Furnish an above ground fuel tank with a capacity equal to one gallon per horsepower plus 5% volume for expansion and 5% volume for sump. Furnish the tank with an indicating fuel level gauge. Provide flexible fuel line connectors at the engine and fuel line connections at the fuel tank. (Fuel lines to be provided by the installing contractor.)

#### **ACCESSORIES**

Furnish each pump with the following fittings or accessories:

- 1. 3-1/2" dial discharge pressure gauge.
- 2. Minimum 1-1/2" automatic air and vacuum release valve.
- 3. Main relief valve with closed waste cone.
- 4. Discharge tee with relief valve elbow.
- 5. Pressure recorder as required by Factory Mutual and NFPA #20, common to all pumps.
- 6. Hose valve manifold with a set of 2-1/2" hose valves, caps and chains, or flowmeter common to all pumps.
- 7. Water level testing device common to all pumps.

#### **STANDARDS**

All equipment furnished and the complete installation shall be in accordance with NFPA #20 and/or (UL448) (ULC 448) (Factory Mutual Approved Standard #1312). Pump(s) and controller(s) shall bear the (UL) (ULC) (FM) mark.



	250 - 300 GPM 10M											
NUMBER OF STAGES	NUMBER OF STAGES 4 5 6 7 8 9 10 11 12 13 14 15											15
Bowl O.D. (in.)	9.63	9.63	9.63	9.63	9.63	9.63	9.63	9.63	9.63	9.63	9.63	9.63
Bowl Kt/(lbs./Foot)	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
Bowl Ka/(lbs.)	63.2	79	94.8	110.6	126.4	142.2	158	173.8	189.6	205.4	221.2	237
Bowl Shaft Diameter	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16
Lineshaft Diameter (1)`	1	1	1	1	1	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4
Lineshaft Ks/Foot	2.8	2.8	2.8	2.8	2.8	4.2	4.2	4.2	4.2	4.2	4.2	4.2
"SDC" Discharge Head Size (2)	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	N/A							
"LAD" Discharge Head Size (2)	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6	16-1/2x6
Column O.D. (in.)	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8
Column Weight/Foot (lbs.)	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97
Column Wall Thickness (in.)	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28

	400 GPM 10M												
NUMBER OF STAGES	4	5	6	7	8	9	10						
Bowl O.D. (in.)	9.63	9.63	9.63	9.63	9.63	9.63	9.63						
Bowl Kt/(lbs./Foot)	3.8	3.8	3.8	3.8	3.8	3.8	3.8						
Bowl Ka/(lbs.)	63.2	79	94.8	110.6	126.4	142.2	158						
Bowl Shaft Diameter	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16						
Lineshaft Diameter (1)`	1	1	1	1	1	1-1/4	1-1/4						
Lineshaft Ks/Foot	2.8	2.8	2.8	2.8	2.8	4.2	4.2						
"SDC" Discharge Head Size (2)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	N/A	N/A	N/A						
"LAD" Discharge Head Size (2)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6						
Column O.D. (in.)	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8						
Column Weight/Foot (lbs.)	18.97	18.97	18.97	18.97	18.97	18.97	18.97						
Column Wall Thickness (in.)	0.28	0.28	0.28	0.28	0.28	0.28	0.28						

	500 GPM 11M												
NUMBER OF STAGES	4	5	6	7	8	9	10	11	12				
Bowl O.D. (in.)	10.86	10.86	10.86	10.86	10.86	10.86	10.86	10.86	10.86				
Bowl Kt/(lbs./Foot)	5.02	5.02	5.02	5.02	5.02	5.02	5.02	5.02	5.02				
Bowl Ka/(lbs.)	88	110	132	154	176	198	220	242	264				
Bowl Shaft Diameter	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16	1-7/16				
Lineshaft Diameter (1)`	1-1/4	1-1/4	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2				
Lineshaft Ks/Foot	4.2	4.2	4.2	4.2	6.0	6.0	6.0	6.0	6.0				
"SDC" Discharge Head Size (2) (3)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	N/A	N/A	N/A	N/A				
"LAD" Discharge Head Size (2)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6				
Column O.D. (in.)	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8				
Column Weight/Foot (lbs.)	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97	18.97				
Column Wall Thickness (in.)	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28	0.28				



- 1. For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.
- 2. Discharge heads are equipped with dual registers to accommodate drivers from 10" through 24" BD.
- 3. U.L. Listed Only.



	750 GPM 12M												
NUMBER OF STAGES 3 4 5 6 7 8 9													
Bowl O.D. (in.)	12.26	12.26	12.26	12.26	12.26	12.26	12.26	12.26					
Bowl Kt/(lbs./Foot)	6.33	6.33	6.33	6.33	6.33	6.33	6.33	6.33					
Bowl Ka/(lbs.)	88.5	118	147.5	177	206.5	236	265.5	295					
Bowl Shaft Diameter	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16					
Lineshaft Diameter (1)`	1-1/4	1-1/4	1-1/2	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16					
Lineshaft Ks/Foot	4.2	4.2	6.0	6.0	6.0	8.1	8.1	8.1					
"LAD" Discharge Head Size (2)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6					
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8					
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7	24.7					
Column Wall Thickness (in.)	.277	.277	.277	.277	.277	.277	.277	.277					

	750 GPM 14M											
NUMBER OF STAGES	3	4	5	6	7	8	9					
Bowl O.D. (in.)	14	14	14	14	14	14	14					
Bowl Kt/(lbs./Foot)	8.41	8.41	8.41	8.41	8.41	8.41	8.41					
Bowl Ka/(lbs.)	112.5	150	187.5	225	262.5	300	337.5					
Bowl Shaft Diameter	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16					
Lineshaft Diameter (1)`	1-1/4	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16	1-15/16					
Lineshaft Ks/Foot	4.2	6.0	6.0	8.1	8.1	8.1	10.6					
"SDC" Discharge Head Size (2)	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8	N/A	N/A	N/A					
"LAD" Discharge Head Size (2)	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8					
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8					
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7					
Column Wall Thickness (in.)	.277	.277	.277	.277	.277	.277	.277					



<sup>1.</sup> For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.

<sup>2.</sup> Discharge heads are equipped with dual registers to accommodate drivers from 10" through 24" BD.

<sup>3.</sup> U.L. Listed Only. (750 12M)

	1000 GPM 12M												
NUMBER OF STAGES	3	4	5	6	7	8	9						
Bowl O.D. (in.)	12.26	12.26	12.26	12.26	12.26	12.26	12.26						
Bowl Kt/(lbs./Foot)	6.33	6.33	6.33	6.33	6.33	6.33	6.33						
Bowl Ka/(lbs.)	88.5	118	147.5	177	206.5	236	265.5						
Bowl Shaft Diameter	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16						
Lineshaft Diameter (1)`	1-1/4	1-1/2	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16						
Lineshaft Ks/Foot	4.2	6.0	6.0	6.0	8.1	8.1	8.1						
"LAD" Discharge Head Size (2)	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6	16-1/2 x6						
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8						
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7						
Column Wall Thickness (in.)	.277	.277	.277	.277	.277	.277	.277						

1000 GPM 14M											
NUMBER OF STAGES	3	4	5	6	7	8	9				
Bowl O.D. (in.)	14	14	14	14	14	14	14				
Bowl Kt/(lbs./Foot)	8.41	8.41	8.41	8.41	8.41	8.41	8.41				
Bowl Ka/(lbs.)	112.5	150	187.5	225	262.5	300	337.5				
Bowl Shaft Diameter	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16	1-15/16				
Lineshaft Diameter (1)`	1-1/4	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16	1-15/16				
Lineshaft Ks/Foot	4.2	6.0	6.0	8.1	8.1	8.1	10.6				
"SDC" Discharge Head Size (2)	16-1/2 x8	16-1/2 x8	16-1/2 x8	16-1/2 x8	N/A	N/A	N/A				
"LAD" Discharge Head Size (2)	16-1/2 x8										
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8				
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7				
Column Wall Thickness (in.)	.277	.277	.277	.277	.277	.277	.277				

- 1. For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.
- 2. Discharge heads are equipped with dual registers to accommodate drivers from 10" through 24" BD.
- 3. U.L. Listed Only. (1000 GPM 12 M)

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1250 GPM 13H							
NUMBER OF STAGES	4	5	6	7	8	9	10
Bowl O.D. (in.)	12.9	12.9	12.9	12.9	12.9	12.9	12.9
Bowl Kt/(lbs./Foot)	12.02	12.02	12.02	12.02	12.02	12.02	12.02
Bowl Ka/(lbs.)	173.2	216.5	259.8	303.1	346.4	389.7	433
Bowl Shaft Diameter	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16
Lineshaft Diameter (1)`	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16	1-15/16	1-15/16
Lineshaft Ks/Foot	6	6	8.1	8.1	8.1	10.6	10.6
"SDC" Discharge Head Size (2)	16-1/2x8	16-1/2x8	16-1/2x8	N/A	N/A	N/A	N/A
"LAD" Discharge Head Size (2)	16-1/2x8						
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7
Column Wall Thickness (in.)	0.277	0.277	0.277	0.277	0.277	0.277	0.277

1500 GPM 13H							
NUMBER OF STAGES	4	5	6	7	8	9	10
Bowl O.D. (in.)	12.9	12.9	12.9	12.9	12.9	12.9	12.9
Bowl Kt/(lbs./Foot)	12.02	12.02	12.02	12.02	12.02	12.02	12.02
Bowl Ka/(lbs.)	173.2	216.5	259.8	303.1	346.4	389.7	433
Bowl Shaft Diameter	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16	1-11/16
Lineshaft Diameter (1)`	1-1/2	1-1/2	1-11/16	1-11/16	1-11/16	1-15/16	1-15/16
Lineshaft Ks/Foot	6.0	6.0	8.1	8.1	8.1	10.6	10.6
"SDC" Discharge Head Size (2)	16-1/2 x8	16-1/2 x8	16-1/2 x8	N/A	N/A	N/A	N/A
"LAD" Discharge Head Size (2)	16-1/2 x8						
Column O.D. (in.)	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8	8-5/8
Column Weight/Foot (lbs.)	24.7	24.7	24.7	24.7	24.7	24.7	24.7
Column Wall Thickness (in.)	0.277	0.277	0.277	0.277	0.277	0.277	0.277

- 1. For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.
- 2. Discharge heads are equipped with dual registers to accommodate drivers from 10" through 24" BD.



2000 GPM 15H					
NUMBER OF STAGES	3	4	5	6	
Bowl O.D. (in.)	15.0	15.0	15.0	15.0	
Bowl Kt/(lbs./Foot)	14.47	14.47	14.47	14.47	
Bowl Ka/(lbs.)	160.2	213.6	267	320.4	
Bowl Shaft Diameter	1-15/16	1-15/16	1-15/16	1-15/16	
Lineshaft Diameter (1)`	1-1/2	1-11/16	1-15/16	1-15/16	
Lineshaft Ks/Foot	6.0	8.1	10.6	10.6	
"SDC" Discharge Head Size (2) (3)	16-1/2 x10	16-1/2 x10	16-1/2 x10	N/A	
"LAD" Discharge Head Size (2)	20x10	20x10	20x10	20x10	
Column O.D. (in.)	10-3/4	10-3/4	10-3/4	10-3/4	
Column Weight/Foot (lbs.)	31.2	31.2	31.2	31.2	
Column Wall Thickness (in.)	0.279	0.279	0.279	0.279	

2000 GPM 17M					
NUMBER OF STAGES	3	4	5	6	
Bowl O.D. (in.)	16.92	16.92	16.92	16.92	
Bowl Kt/(lbs./Foot)	21.08	21.08	21.08	21.08	
Bowl Ka/(lbs.)	195	260	325	390	
Bowl Shaft Diameter	2-3/16	2-3/16	2-3/16	2-3/16	
Lineshaft Diameter (1)`	1-11/16	1-15/16	1-15/16	2-3/16	
Lineshaft Ks/Foot	8.1	10.6	10.6	13.6	
"LAD" Discharge Head Size (2)	20x10	20x10	20x10	20x10	
Column O.D. (in.)	12-3/4	12-3/4	12-3/4	12-3/4	
Column Weight/Foot (lbs.)	43.77	43.77	43.77	43.77	
Column Wall Thickness (in.)	0.330	0.330	0.330	0.330	

2500 GPM 15H				
NUMBER OF STAGES	3	4	5	
Bowl O.D. (in.)	15.0	15.0	15.00	
Bowl Kt/(lbs./Foot)	14.47	14.47	14.47	
Bowl Ka/(lbs.)	160.2	213.6	267	
Bowl Shaft Diameter	1-15/16	1-15/16	1-15/16	
Lineshaft Diameter (1)`	1-11/16	1-15/16	1-15/16	
Lineshaft Ks/Foot	8.1	10.6	10.6	
"SDC" Discharge Head Size (2) (3)	16-1/2 x10	16-1/2 x10	16-1/2 x10	
"LAD" Discharge Head Size (2)	20x10	20x10	20x10	
Column O.D. (in.)	10-3/4	10-3/4	10-3/4	
Column Weight/Foot (lbs.)	31.2	31.2	31.2	
Column Wall Thickness (in.)	0.279	0.279	0.279	

3000 GPM 17H				
NUMBER OF STAGES	3			
BOWL O.D. (IN.)	16.92			
BOWL KT (LBS./ FOOT)	18.54			
BOWL KA (LBS.)	210.3			
BOWL SHAFT DIAMETER	2 3/16			
LINESHAFT DIAMETER (1)	2 3/16			
LINESHAFT KS / FOOT	13.6			
"LS" DISCHARGE HEAD SIZE	24-1/2X12			
COLUMN O.D. (IN.)	12 3/4			
COLUMN WEIGHT / FOOT (LBS.)	43.77			
COLUMN WALL THICKNESS (IN.)	0.33			

- 1. For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.
- 2. Discharge heads are equipped with dual registers to accommodate drivers from 10" through 24" BD.
- 3. U.L. Listed Only. (2000 GPM 15 H, 2500 GPM 15 H)



3000 GPM 19A					
NUMBER OF STAGES	2	3			
Bowl O.D. (in.)	18-3/4	18-3/4			
Bowl Kt/(lbs./Foot)	30	30			
Bowl Ka/(lbs.)	180	260			
Bowl Shaft Diameter	2-3/16	2-3/16			
Lineshaft Diameter (1)`	1-15/16	2-3/16			
Lineshaft Ks/Foot	10.6	13.6			
"SDH" Discharge Head Size	24-1/2x12	24-1/2x12			
Column O.D. (in.)	12-3/4	12-3/4			
Column Weight/Foot (lbs.)	43.77	43.77			
Column Wall Thickness (in.)	0.33	0.33			

3500 GPM 19A				
NUMBER OF STAGES	2	3		
Bowl O.D. (in.)	18-3/4	18-3/4		
Bowl Kt/(lbs./Foot)	30	30		
Bowl Ka/(lbs.)	180	260		
Bowl Shaft Diameter	2-3/16	2-3/16		
Lineshaft Diameter (1)`	1-15/16	2-3/16		
Lineshaft Ks/Foot	10.6	13.6		
"SDH" Discharge Head Size	24-1/2x12	24-1/2x12		
Column O.D. (in.)	12-3/4	12-3/4		
Column Weight/Foot (lbs.)	43.77	43.77		
Column Wall Thickness (in.)	0.33	0.33		

4000 GPM 19B					
NUMBER OF STAGES	2	3			
Bowl O.D. (in.)	18-3/4	18-3/4			
Bowl Kt/(lbs./Foot)	30	30			
Bowl Ka/(lbs.)	180	260			
Bowl Shaft Diameter	2-3/16	2-3/16			
Lineshaft Diameter (1)`	1-15/16	2-3/16			
Lineshaft Ks/Foot	10.6	13.6			
"SDH" Discharge Head Size (2) (3)	24-1/2x12	24-1/2x12			
Column O.D. (in.)	12-3/4	12-3/4			
Column Weight/Foot (lbs.)	43.77	43.77			
Column Wall Thickness (in.)	0.33	0.33			

4500 GPM 19B					
NUMBER OF STAGES	2	3			
Bowl O.D. (in.)	18-3/4	18-3/4			
Bowl Kt/(lbs./Foot)	30	30			
Bowl Ka/(lbs.)	180	260			
Bowl Shaft Diameter	2-3/16	2-3/16			
Lineshaft Diameter (1)`	1-15/16	2-3/16			
Lineshaft Ks/Foot	10.6	13.6			
"SDH" Discharge Head Size (2) (3)	24-1/2x12	24-1/2x12			
Column O.D. (in.)	12-3/4	12-3/4			
Column Weight/Foot (lbs.)	43.77	43.77			
Column Wall Thickness (in.)	0.33	0.33			

- 1. For setting using more than 50 feet of column and lineshafting, consult the Factory to ensure adequate lineshaft size.
- 2. Discharge heads are equipped with dual registers to accommodate drivers from 16-1/2" through 24" BD.
- 3. U.L. Listed Only.

### Construction Features

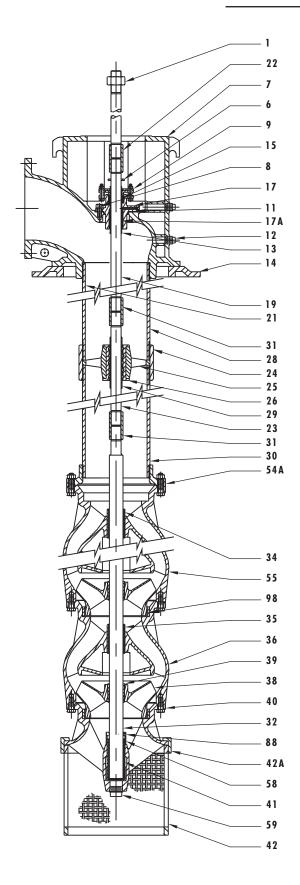
Туре	Vertical Multi-Stage Turbine
Rotation	Counter-clockwise, Viewed from Driven End
Bowls	Diffuser Type, Suction Case and Intermediate Bowls with Wearing Rings,
	Suction Threaded, for Strainer or Flared for Clip On Strainer
Impellers	Enclosed Type, Single Suction
Bearings, Bowl	Sleeve Type, Water Lubricated
Shaft, Bowl	Water Lubricated
Column Pipe	Threaded
Coupling, Column Pipe	Threaded, Sleeve Type
Shaft, Line	Open, Water Lubricated (1)
Coupling, Lineshaft	Thread or Flanged connection, Surface Type (Refer to Factory)
Sleeve, Lineshaft	Straight
Bearing, Lineshaft	Straight, Water Lubricated (1)
Retainer, Bearing	One Piece Cast, Inter-Locked by Column Joints (For open water-lubricated) (1)
Foundation Plate	Suitable for Grouting, with Discharge Head Mounting Surface
Discharge Head	Flanged Connection, Surface Type
Stuffing Box	Packed, with Bushing and Seal Tap
Gland	One Piece
Auxiliary Connections,	Heat Exchanger and Packing Box Drain
Discharge Head	
Coupling, Driver	Gib Key with Locknut
Strainer	Threaded, Basket or Cornucopia; Clip-On Basket

<sup>(1)</sup> Oil lubricated when static water level is 50 to 200 feet below datum. Water level datum greater than 200 feet is not approved for fire pump service.



### Assembly Drawing

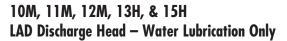
### Vertical Turbine Fire Pump

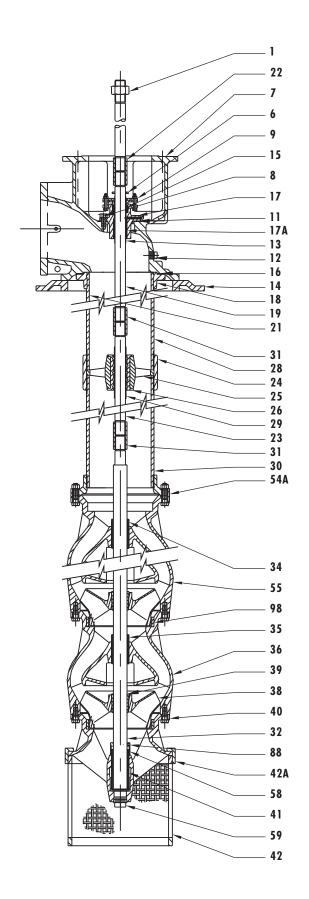


### 10M, 11M, 12M, 13H, & 15H SDC Discharge Head — Water Lubrication Only

ITEM	DESCRIPTION	MATERIAL
1	Adjusting Nut	Steel
6	Water Slinger	Neoprene
7	Discharge Head	Cast Iron
8	Capscrew, Packing Box	Steel Gr. 2
9	Gland Half	Bronze
11	Gasket, Packing Box	Tag Board
12	Pre Lube Plug (2)	Cast Iron
13	Sleeve, Top Shaft	Stainless Steel
14	Foundation Plate	Cast Iron
15	Packing	Syn. Graphite Impreg.
17	Packing Box	Cast Iron
17A	Bushing, Packing Box	Bronze
19	Top Shaft	Steel
21	Column Pipe, Top	Steel
22	Coupling, Lineshaft	Steel
23	Lineshaft	Steel
24	Coupling, Column	Steel
25	Bearing Retainer	Bronze
26	Bearing	Neoprene
28	Column Pipe, Intermediate	Steel
29	Sleeve, Intermediate Shaft	Stainless Steel
30	Column Pipe, Bottom	Steel
31	Coupling, Pump Shaft	Steel
32	Pump Shaft	Stainless Steel
34	Bearing, Top Bowl	Bronze
35	Bearing, Intermediate Bowl	Bronze
36	Bowl, Intermediate	Cast Iron
38	Impeller	Bronze
39	Lock Collet, Impeller	Steel
40	Bell, Suction	Cast Iron
41	Bearing, Suction Bell	Bronze
42	Strainer	Bronze
42A	Clip, Strainer	Bronze
54A	Flange, Adapter	Cast Iron
55	Bowl, Top	Cast Iron
58	Sand Collar	Steel
59	Plug, Suction Bell	Cast Iron
88	Set Screw, Sand Collar	Steel
98	Bowl, Wear Ring	Bronze

## Sectional Drawing





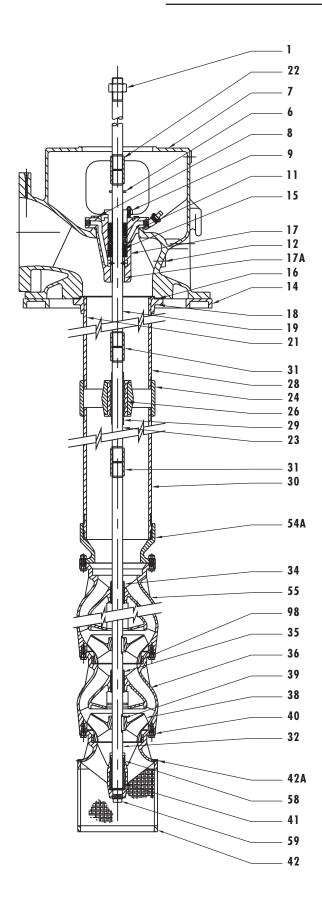
ITEM	DESCRIPTION	MATERIAL			
1	Adjusting Nut	Steel			
6	Water Slinger	Neoprene			
7	Discharge Head	Cast Iron			
8	Capscrew, Packing Box	Steel Gr. 2			
9	Gland Half	Bronze			
11	Gasket, Packing Box	Tag Board			
12	Pre Lube Plug (2)	Cast Iron			
13	Sleeve, Top Shaft	Stainless Steel			
14	Foundation Plate	Cast Iron			
15	Packing	Syn. Graphite Impreg.			
16	Gasket, Top Flange	Tag Board			
17	Packing Box	Cast Iron			
17A	Bushing, Packing Box	Bronze			
18	Flange, Top Column	Cast Iron			
19	Top Shaft	Steel			
21	Column Pipe, Top	Steel			
22	Coupling, Lineshaft	Steel			
23	Lineshaft	Steel			
24	Coupling, Column	Steel			
25	Bearing Retainer	Bronze			
26	Bearing	Neoprene			
28	Column Pipe, Intermediate	Steel			
29	Sleeve, Intermediate Shaft	Stainless Steel			
30	Column Pipe, Bottom	Steel			
31	Coupling, Pump Shaft	Steel			
32	Pump Shaft	Stainless Steel			
34	Bearing, Top Bowl	Bronze			
35	Bearing, Intermediate Bowl	Bronze			
36	Bowl, Intermediate	Cast Iron			
38	Impeller	Bronze			
39	Lock Collet, Impeller	Steel			
40	Bell, Suction	Cast Iron			
41	Bearing, Suction Bell	Bronze			
42	Strainer	Bronze			
42A	Clip, Strainer	Bronze			
54A	Flange, Adapter	Cast Iron			
55	Bowl, Top	Cast Iron			
58	Sand Collar	Steel			
59	Plug, Suction Bell	Cast Iron			
88	Set Screw, Sand Collar	Steel			
98	Bowl, Wear Ring	Bronze			

Section **914** Page **114** Date **April 1, 2006** 

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# Assembly Drawing



19A & 19B SDH Discharge Head — Water Lubrication Only

ITEM	DESCRIPTION	MATERIAL		
1	Adjusting Nut	Bronze		
6	Water Slinger	Neoprene		
7	Discharge Head	Cast Iron		
8	Capscrew, Packing Box	Steel Gr. 2		
9	Gland Half	Bronze		
11	Gasket, Packing Box	Tag Board		
12	Pre Lube Plug	Cast Iron		
14	Foundation Plate	Cast Iron		
15	Packing	Acrylic		
16	Gasket, Top Flange	Tag Board		
17	Packing Box	Cast Iron		
17A	Bushing, Packing Box	Bronze		
18	Flange, Top Column	Cast Iron		
19	Top Shaft	Stainless Steel		
21	Column Pipe, Top	Steel		
22	Coupling, Lineshaft	Steel		
23	Lineshaft	Steel		
24	Coupling, Combination	Cast Iron		
26	Bearing	Neoprene		
28	Column Pipe, Intermediate	Steel		
29	Sleeve, Intermediate Shaft	Stainless Steel		
30	Column Pipe, Bottom	Steel		
31	Coupling, Pump Shaft	Steel		
32	Pump Shaft	Stainless Steel		
34	Bearing, Top Bowl	Bronze		
35	Bearing, Intermediate Bowl	Bronze		
36	Bowl, Intermediate	Cast Iron		
38	Impeller	Bronze		
39	Gib Key, Impeller	Stainless Steel		
40	Bell, Suction	Cast Iron		
41	Bearing, Suction Bell	Bronze		
42	Strainer	Bronze		
42A	Machine Screw, Strainer	Stainless Steel		
54A	Flange, Adapter	Cast Iron		
55	Bowl, Top	Cast Iron		
58	Sand Collar	Rubber		
59	Plug, Suction Bell	Cast Iron		
98	Bowl, Wear Ring	Bronze		



## Material Specifications

# Vertical Turbine Fire Pump

ITEM	DESCRIPTION	MATERIAL	SPECIFICATION	
1	Adjusting Nut	Steel	A108GR12L14	
6	Water Slinger	Neoprene	Commerical	
7	Discharge Head	Cast Iron	A48-CL30	
8	Packing Capscrew	Steel Grade 2	Commercial	
9	Gland Half	Bronze	B584 AL836	
11	Gasket Packing Box	Tag Board	Commercial	
12	Pre-Lube Plug (2)	Cast Iron	Commercial	
13	Sleeve Top Shaft	Stainless Steel	AISI 304	
14	Floor Plate	Cast Iron	A48-CL30	
15	Packing	Syn. Graphite Impreg.	Commercial	
16	Gasket Top Flange	Tag Board	Commercial	
17	Packing Box	Cast Iron	A48-CL30	
17A	Bushing Packing Box	Bronze	B505 AL932	
18	Flange Top Column	Cast Iron	A48-CL30	
19	Top Shaft	Steel	AISI 1045	
21	Top Column Pipe	Steel	A53 or A120	
22	Coupling Lineshaft	Steel	A108 GR12L14	
23	Lineshaft	Steel	AISI 1045	
24	Coupling Column	Steel	A53 or A120	
25	Bearing Retainer	Bronze	B584 AL836	
26	Bearing	Neorprene	Commercial	
28	Column Pipe, Intermediate	Steel	A53 or A120	
29	Sleeve Intermediate Shaft	Stainless Steel	AISI 304	
30	Column Pipe, Bottom	Steel	A53 or A120	
31	Coupling Pump Shaft	Steel	A108 GR12L14	
32	Pump Shaft	Stainless Steel	AISI 416	
34	Bearing Top Bowl	Bronze	B505 AL932	
35	Bearing Intermediate Bowl	Bronze	B505 AL932	
36	Bowl Intermediate	Cast Iron	A48-CL30	
38	Impeller	Bronze (3)	B584 AL836	
39	Lock Collet Impeller	Steel	A108 GR12L14	
40	Bell Suction	Cast Iron	A48-CL30	
41	Bearing Suction Bell	Bronze	B505 AL932	
42	Strainer	Brass	Commercial	
42A	Clip, Strainer	Brass	Commercial	
54A	Flange Adapter	Cast Iron	A48-CL30	
55	Top Bowl	Cast Iron	A48-CL30	
58	Sand Collar	Steel	A108 GR12L14	
59	Plug Suction Bell	Cast Iron	Commercial	
88	Set Screw, Sand Collar	Steel	SAE Bolt Steel	
98	Bowl Wear Ring	Bronze	B505 AL932	

#### NOTE

- 1. All material specifications are ASTM except where specified and are for description of chemistry only.
- 2. When applied with diesel engine driver, remove plug and connect to engine heat exchanger for cooling water.
- 3. Manufacturer's option to furnish bronze, per B548-AL875.

Subject to change without notice.



### Typical Specifications

### **Vertical Turbine Fire Pump**

Motor Driven

Section **914** Page **117** Date April 1, 2006

A standard length (type SL) flexible drive shaft is required to connect the fire pump engine to the right angle gear when applied with a vertical turbine pump. To select the correct shaft size:

- 1. Select the engine speed in the left hand column.
- 2. Follow the row to the right to a horsepower value which meets or exceeds the requirements of your application. (Note: These values include a 2.0 service factor, angle not to exceed 3 degrees, and a B-10 bearing life expectation of 2500 hours.
- 3. Follow the column up to select the correct shaft size.

		SHAFT SIZE SERIES						
		48	55	61	71	81	88	91
Engine Speeds	1750	103	132	201	274	382	527	744
	1900	108	138	211	286	401	553	
	2100	116	149	227	309	430	594	838
	2200	120	154					
•	2300	124	158	242	330	459	633	
	2400	127	163					
	2600	135	173					
	2800	142	182					
	3000	149	191					
Standard Shaft Length		24"	24"	24"	24"	36"	36"	36"

Section **914** Page **118** Date **April 1, 2006** 

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